


TEMPORARY DRAWING—NOT RELEASED FOR PRODUCTION
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND VOLUME ARE SUBJECT TO MOLDING
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

DRAWING CHECKED
 SPECIFICALLY FOR:
 NECK FINISH
 WEIGHT
 CAPACITY
 MATERIAL
 SPECIAL REQUESTS
 PRODUCT DESIGN TO BE
 APPROVED BEFORE MOLD
 CAVITIES ARE MACHINED.
 APPROVED BY

(C)	OML	DRIVE LUG ADDED INSTEAD OF DECO LUG	APR.26/05		
(B)	CDL	THREAD START WAS AT P/L	MAR.30/05		
(A2)	CDL	WAS 200ml ±8	MAR.23/05		
(A1)	CDL	DIMENSION ADDED	MAR.23/05		
NO. REV. BY		DESCRIPTION	DATE		
NECK FINISH:		M24 SP410	20 ± 1.5		
T	E	H	S	L	W
9.32 ± .008	.848 ± .008	.646 ± .015	.046 ± .015	.437 MIN.	
23.67 ± 0.20	21.54 ± 0.20	16.41 ± 0.38	1.17 ± 0.38	11.10 MIN.	
HELIX <	2° 34'	T.P.I.:	8	CUTT. DIA.:	.375 [9.53]
CAPACITY TO FILL LEVEL BEFORE DECORATING		200ml +8	(A2)		
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING		216ml ± 8			
OVERFLOW CAPACITY AFTER DECORATING					
 <p>Ocean State Packaging (401) 884-4400</p>					
DRAWN BY: DS		DESC. 200ml PROJECT LUCKY			
SCALE: 1-1		DATE: MAR 9/05		DRAWING NO. 170-6636-PC	
BOTTLE MAT'L: PETG		MOLD NO. 170-29995-3			
CAD NAME: PD\kxxx\170-6636					