



TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

DRAWING CHECKED
SPECIFICALLY FOR:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS

PRODUCT DESIGN TO BE
APPROVED BEFORE MOULD
CAVITIES ARE MACHINED.

APPROVED BY

DATE

This drawing subject to
standard industry tolerances
S.P.L.

E2	CML	'E' DIM. WAS .661 ±.015"	SEP 17/14
E1	CML	'H' DIM. WAS .602 ±.015"	SEP 17/14
D1	CML	SHOULDER REVISED	SEP 09/14
C2	CML	DIM. ADDED, WAS 2.229"	SEP 08/14
C1	CML	'H' DIM. WAS .554 ±.015	SEP 08/14
B2	CML	OVERALL HEIGHT WAS 3.140 ±.050	SEP 05/14
B1	CML	DIM ADDED	SEP 05/14
A2	CML	FILL LINE ADDED	AUG 27/14
A1	CML	TITTLE BLOCK WAS CORONA	AUG 27/14
NO.	REV. BY	DESCRIPTION	DATE

NECK FINISH: 20-SP410 SPECIAL 'H'				GRAM WT. 6.0g	
'T'	E2 'E'	E1 'H' C1	'S'	'L'	'W'
.775 ±.008	.691 ±.008	.591 ±.015	.023 ±.015	_____	_____
19.69 ±0.20	17.55 ±0.20	15.01 ±0.38	0.58 ±0.38	_____	_____
HELIX <: 3° 7'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		

CAPACITY TO FILL LEVEL BEFORE DECORATING	30.0ml ±2
CAPACITY TO FILL LEVEL AFTER DECORATING	_____
OVERFLOW CAPACITY BEFORE DECORATING	37.0ml ±2.5
OVERFLOW CAPACITY AFTER DECORATING	_____

OCEAN STATE PACKAGING

DRAWN BY: CML	DESC. 1oz. BULLET
SCALE: 1:1	DATE: AUG 25/14
BOTTLE MAT'L: PETE	DRAWING NO. 7-37717-PE
CAD NAME:PD\7-37717-P	MOULD NO. ----