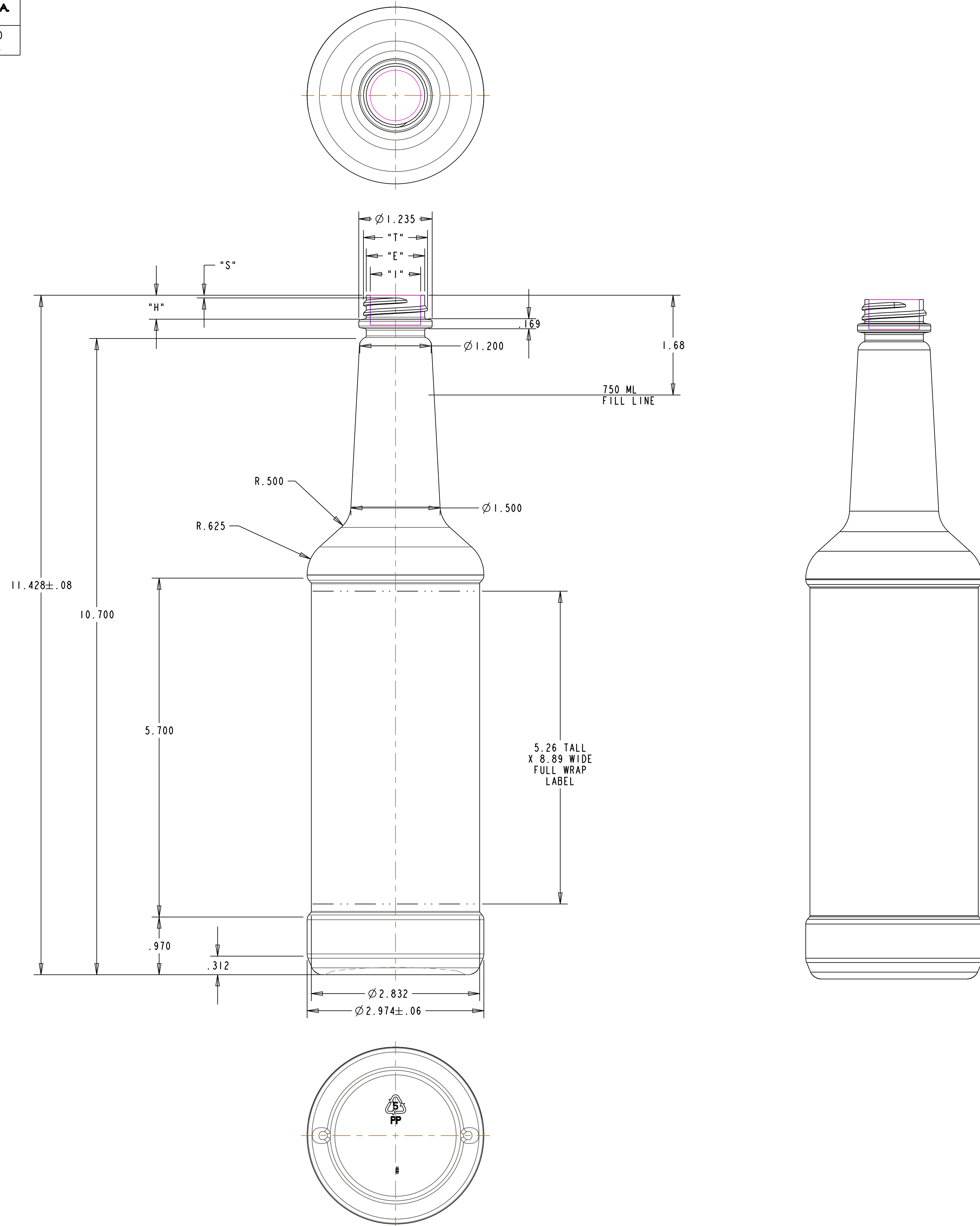


NECK FINISH	BOTTLE WEIGHT ±3 GRAMS	OVERFLOW CAPACITY ±13 CC	"T" DIA.	"E" DIA.	"H" DIM.	"S" DIM.	"I" DIA.
28-400	78.0	769.1	1.088 1.068	.994 .974	.418 .388	.061 .031	.750 MIN.

DATE	SYM	REVISION	BY
11/2/09	A	769.1 CC WAS 773.1 78 GRAMS WAS 65	KN
		2.974 WAS 2.930 2.832 WAS 2.792	
		"I" MIN WAS .614	
7/6/10	B	ADDED DRAWING NUMBER	DC
10/1/10	C	LABEL WIDTH WAS 8.76	DC



OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES			
TOL	TITLE		
S. P. I.	750 ML SYRUP ROUND		
DATE	DRAWING NO.	REV	
10/26/09	SS-1004-OS	C	