



TEMPORARY DRAWING—NOT RELEASED FOR PRODUCTION  
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
 FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING  
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

ALTERNATE NECK  
 M28 SP400  
 \*\*CAP TO BE SUPPLIED FOR CAP ORIENTATION


NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M33-SP400			GRAM WT. 30 ±2		
'T'	'E'	'H'	'S'	'L'	'W'
1.253 ±.012	1.159 ±.012	.403 ±.015	.046 ±.015		
31.83 ±0.38	29.44 ±0.30	10.24 ±0.38	1.17 ±0.38		
HELIX <: 2' 31'		T.P.I.: 6	CUTT. DIA.: .500 [12.70]		

DRAWING CHECKED SPECIFICALLY FOR:	CAPACITY TO FILL LEVEL BEFORE DECORATING	355ml ±9 (12oz.)
NECK FINISH .....	CAPACITY TO FILL LEVEL AFTER DECORATING	_____
WEIGHT .....	OVERFLOW CAPACITY BEFORE DECORATING	376ML ±9
CAPACITY .....	OVERFLOW CAPACITY AFTER DECORATING	_____

MATERIAL .....

SPECIAL REQUESTS .....

PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.

APPROVED BY .....

DATE .....

This drawing subject to standard industry tolerances S.P.I.

**OCEAN STATE PACKAGING Co., LLP**

DRAWN BY: 001      DESC. 12oz. SYRUP

SCALE: 1-1      DATE: DEC.9/05      DRAWING NO. S-7125-P

BOTTLE MAT'L: PVC      21      MOULD NO.

CAD NAME: PD\7xxx\S-7125