



TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION
 This is a suggested design for customer approval.
 Final sizes and volume are subject to moulding specifications and production qualifications.

No.	Rev.No.	Description	Date		
Neck Finish: M28-SP410		Gram Wt.: 34 ±2.5			
'T'	'E'	'H'	'S'	'L'	'W'
1.078 ±.010	.984 ±.010	.708 ±.015	.046 ±.015	.463 MIN.	_____
27.38 ±0.25	25.00 ±0.25	17.98 ±0.38	1.17 ±0.38	11.76 MIN.	_____
HELIX ANGLE: 2° 57'		T.P.I.: 6	CUTT. DIA.: .500 [12.70]		

Drawing checked specifically for:
 Neck finish:
 Weight:
 Capacity:
 Material:
 Special Requests:

Product design to be approved before mould cavities are machined.

Approved BY
 Date:
 This drawing subject to standard industry tolerances S.P.I

Capacity to fill level before decorating	473ml ±11
Capacity to fill level after decorating	_____
Overflow Capacity before decorating	499ml ±11
Overflow capacity after decorating	_____

EASY PLASTIC CONTAINERS LTD.	
Drawn By: 1130	Desc. 16oz. BOSTON ROUND
Scale: 1-1	Date: SEPT.13/10
Bottle Mat'l: PVC	Drawing No. 12-34443-P
Cad Name:	Mould No. 12-34443-3