



(E1)	255	M28-400 ATL. NECK ADDED	NOV 07/06
(D1)	CDL	MIN/MEAN/MAX F/L ADDED	AUG. 4/05
(C3)	CDL	DIMENSION INCREASED .007 [0.18]	AUG. 2/05
(C2)	CDL	DIMENSION ADDED	AUG. 2/05
(C1)	CDL	GRAM WT. WAS 60 ±3	AUG. 2/05
(B3)	CDL	DIMENSION INCREASED .008 [0.20]	JULY 22/05
(B2)	CDL	WAS 10.065 [255.65] REF.	JULY 22/05
(B1)	CDL	WAS 1014ml ±15	JULY 22/05
(A4)	CDL	F/L RAISED FROM ORIGINAL SAMPLE	JULY 18/05
(A3)	CDL	PINCHED AREA REMOVED FROM ORIGINAL SAMPLE	JULY 18/05
(A2)	CDL	DIMENSION REDUCED .098 [2.49] FROM ORIG. SAMPLE	JULY 18/05
(A1)	CDL	DIMENSION REDUCED .111 [2.82] FROM ORIG. SAMPLE	JULY 18/05

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M33-SP400			GRAM WT. 65 ±3		
'T'	'E'	'H'	'S'	'L'	'W'
1.253 ±.012	1.159 ±.012	.403 ±.015	.046 ±.015		
31.83 ±0.38	29.44 ±0.30	10.24 ±0.38	1.17 ±0.38		
HELIX <: 2° 31'		T.P.I.: 6	CUTT. DIA.: .500 [12.70]		
CAPACITY TO FILL LEVEL BEFORE DECORATING			1000ml ±15		
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING			1016ml ±15		(B1)
OVERFLOW CAPACITY AFTER DECORATING					
DRAWN BY: D			DESC. 1L CUSTOM OVAL		
SCALE: 1-1			DATE: JULY15/05		DRAWING NO. 12-6878-PE
BOTTLE MAT'L: PVC					2
CAD NAME: PD\6XXX\12-6878					MOULD NO. 12-30347-3

DRAWING CHECKED SPECIFICALLY FOR:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.
APPROVED BY
DATE

This drawing subject to standard industry tolerances S.P.I.

TEMPORARY DRAWING--NOT RELEASED FOR PRODUCTION
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.