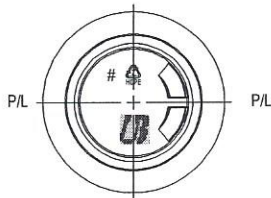
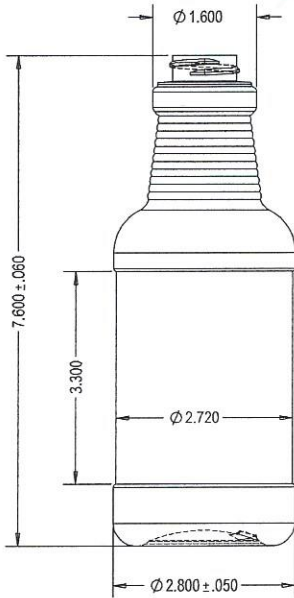


NO.	REV. BY	DESCRIPTION	DATE



NOTE:
 - ALL DIMENSIONS ARE TO BE IN INCHES UNLESS SPECIFIED.
 - ALL RADS & FILLETS ARE 1/64 R. MIN. UNLESS OTHERWISE SPECIFIED.
 - ALL DIMENSION & FILL CAPACITIES CONFORM TO S.P.I. STANDARDS.

- BODY SIZES SHOWN ARE REPRESENTATIVE OF MEAN DIMENSIONS ONLY. FINAL PRODUCT SIZES ARE TO BE DETERMINED FROM ACTUAL PLASTIC SAMPLES.
- ALL DIMENSIONS AND TOLERANCES CONFORM TO S.P.I. STANDARDS WHERE APPLICABLE.

BOTTLE SPECIFICATIONS			
MATERIAL	HDPE	FILL CAPACITY	473 ML ± 11ML
WEIGHT	32 g ± 2.5g	OF CAPACITY	515 ML ± 11ML
NECK SPECIFICATIONS			
FINISH	28-400	"L" DIM	N/A
STYLE	M	"W" DIM	N/A
"T" DIM	Ø 1.078 ± 0.010	HELIX ANG.	2°34'
"E" DIM	Ø 0.84 ± 0.010	T.P.I.	8
"F" DIM	N/A	PINCH	187
BEAD DIA.	N/A	CUTTER DIA.	378
"H" DIM	400 ± 0.015	THREAD TURNS	1
"S" DIM	0.68 ± 0.015		
DWN. BY	A.P.	DATE	01/24/18
APR. BY		DESCRIPTION	15 OZ CARAFE
SCALE	1:1.5	DRAWING NO.	TK16(S)N17