



①	TJZ	GRAM WEIGHT WAS 65.00g ± 3.50g	6-Dec-01
NO.	REV. BY	DESCRIPTION	DATE
NECK FINISH:		M28 SP410 SPECIAL	GRAM WT. 58.00g ± 3.50g
'T'	'E'	'H'	'S'
1.078 ± 0.010	.984 ± 0.010	.490 ± 0.015	.046 ± 0.015
27.38 ± 0.25	24.99 ± 0.25	12.45 ± 0.38	1.17 ± 0.38
HELIX <:	2' 57"	T.P.I.:	6
CUTT. DIA.:		.500 [12.70]	
CAPACITY TO FILL LEVEL BEFORE DECORATING			
CAPACITY TO FILL LEVEL AFTER DECORATING			
OVERFLOW CAPACITY BEFORE DECORATING		1075.00ml ± 15.00ml	
OVERFLOW CAPACITY AFTER DECORATING			

DRAWING CHECKED SPECIFICALLY FOR:  
 NECK FINISH  
 WEIGHT  
 CAPACITY  
 MATERIAL  
 SPECIAL REQUESTS  
 PRODUCT DESIGN TO BE APPROVED BEFORE MOLD  
 CAVITIES ARE MACHINED.  
 APPROVED BY  
 DATE  
 This drawing subject to standard industry tolerances & SPI

DRAWN BY: TJ Zuber	DESC. 1L 'F' STYLE SPRAYER
SCALE: 1:1 DATE: 3-Nov-01	DRAWING NO. 12-25534-3A
BOTTLE MAT'L: HDPE	MOULD NO. 12-25534-3
CAD NAME: PD\12-25534	

TEMPORARY DRAWING  
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
 FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO  
 FINAL PRODUCTION QUALIFICATIONS.