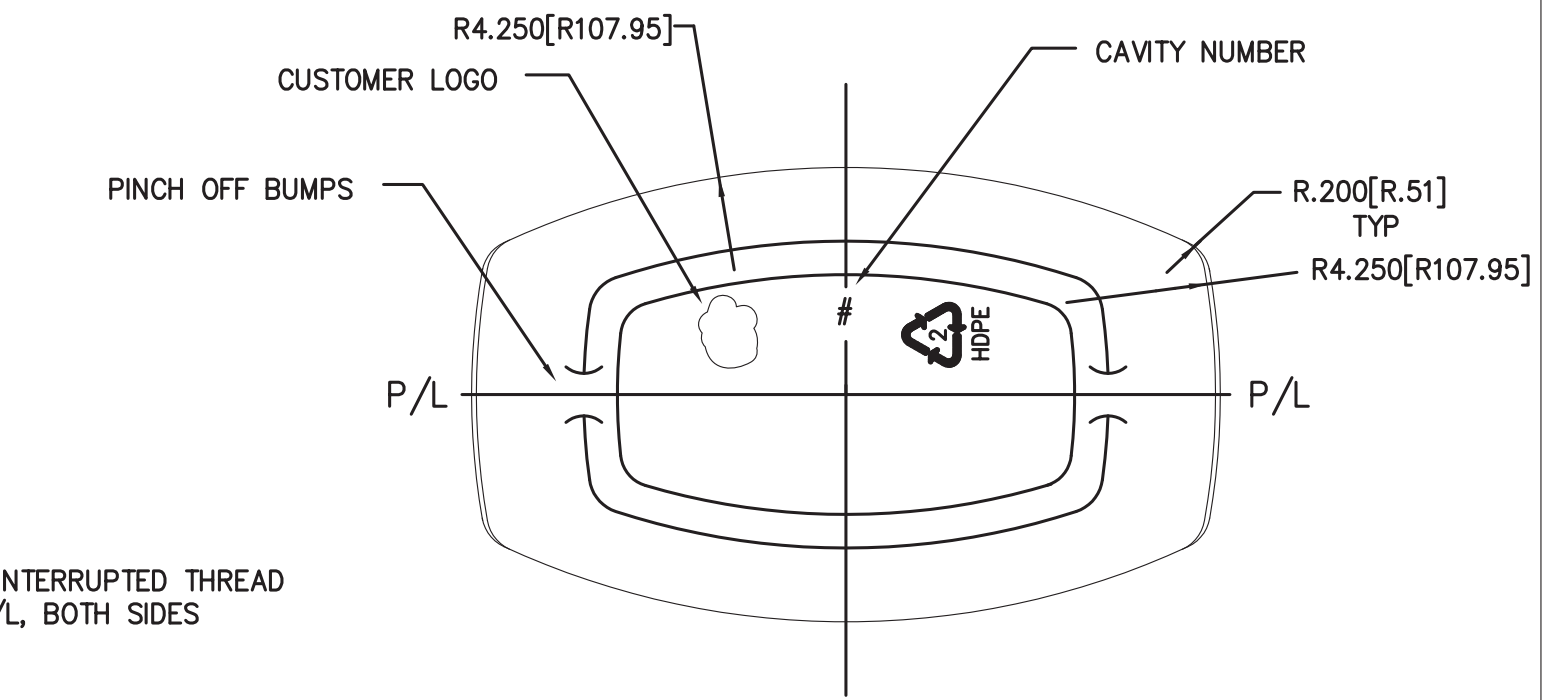
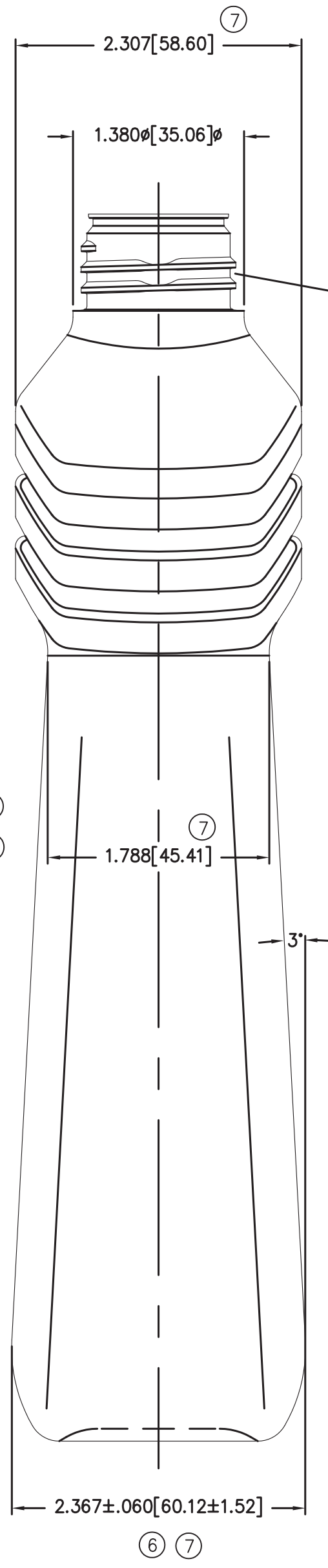
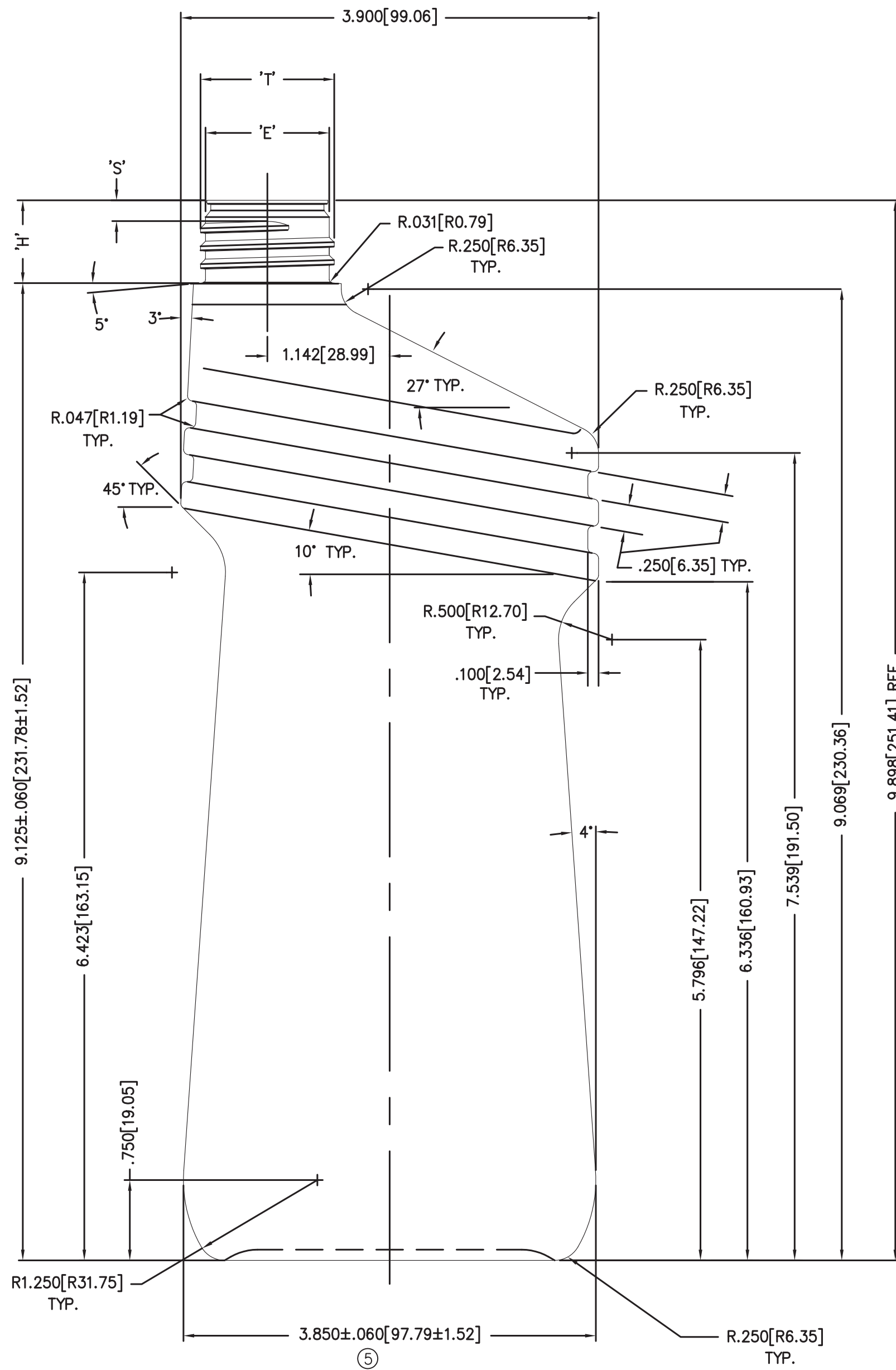
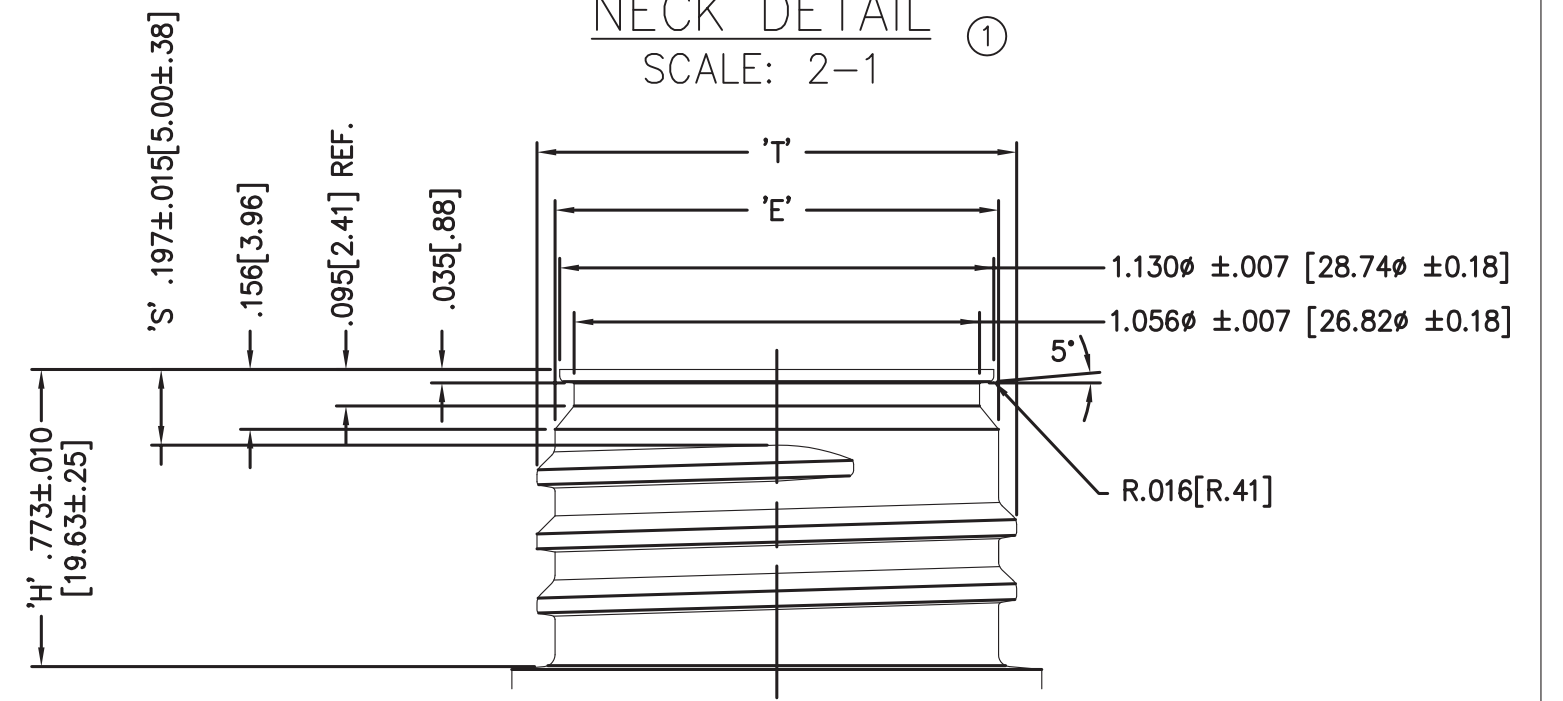


Compact Mould



NECK DETAIL
SCALE: 2-1



⑦	OVERALL THICKNESS REDUCED BY .083	1/10/96
⑥	2.450±.060 WAS 2.732±.060	16/9/96
⑤	3.850±.060 WAS 3.500±.060	16/9/96
④	9.898 REF. HT. WAS 9.509 REF. HT.	16/9/96
③	9.509 REF. HT. WAS 9.504 REF. HT.	4/9/96
②	29.50 U.S. oz ±0.51(877ml ±15) WAS 887ml ±15	" "
①	M33-SP430(SPECIAL) WAS M33-SP400(SPECIAL)	" "

REV.NO.	DESCRIPTION	DATE				
	NECK FINISH: M33-SP430 SPECIAL ①	GRAM WT. 45 ±2				
	'T'	'E'	'H'	'S'	'L'	'W'
	1.249 ±.012	1.155 ±.012	.773 ±.010	.197 ±.015		
	31.72 ±0.30	29.34 ±0.30	19.63 ±0.25	5.00 ±0.38		
	HELIX <: 2° 32'	T.P.I.: 6	CUTT. DIA.: .500 [12.70]			
	CAPACITY TO FILL LEVEL BEFORE DECORATING	28oz. U.S. (828ml ±15)				
	CAPACITY TO FILL LEVEL AFTER DECORATING					
	OVERFLOW CAPACITY BEFORE DECORATING	29.5oz. U.S. ±.51 (877ml ±15) ②				
	OVERFLOW CAPACITY AFTER DECORATING					
DRAWN BY: A.A						
DESC. 28oz U/S CUSTOM OBLONG						
SCALE: 1-1 DATE: 16/8/96						
DRAWING NO. 3-15919-3C						
BOTTLE MAT'L: HDPE						

TEMPORARY DRAWING
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

APPROVED BY
DATE
This drawing subject to standard industry tolerances S.P.I.