



TEMPORARY DRAWING
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
 FINAL PRODUCTION QUALIFICATIONS.

NO.	REV. BY	DESCRIPTION	DATE		
NECK FINISH:		M28 SP410 (SPECIAL)	GRAM WT. 50.50g ±3		
'T'	'E'	'H'	'S'	'L'	'W'
1.078 ±.010	.984 ±.010	.727 ±.015	.046 ±.015	.500 MIN.	
27.38 ±0.25	24.99 ±0.25	18.47 ±0.38	1.17 ±0.38	12.70 MIN.	
HELIX <:	2' 57'	T.P.I.:	6	CUTT. DIA.:	.500[12.70]
CAPACITY TO FILL LEVEL BEFORE DECORATING				946.0ml ±15	
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING				965.0ml ±15	
OVERFLOW CAPACITY AFTER DECORATING					

DRAWING CHECKED SPECIFICALLY FOR:
 NECK FINISH
 WEIGHT
 CAPACITY
 MATERIAL
 SPECIAL REQUESTS
 PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.
 APPROVED BY
 DATE

DRAWN BY: CML	DESC. 32oz. HDPE ROUND
SCALE: 1:1 DATE: NOV 18/15	DRAWING NO. 80-38857-P
BOTTLE MAT'L: HDPE	MOLD NO. 80-38857-3
CAD NAME:	

This drawing subject to standard liability disclaimer S.P.L.