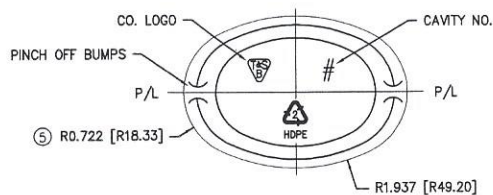
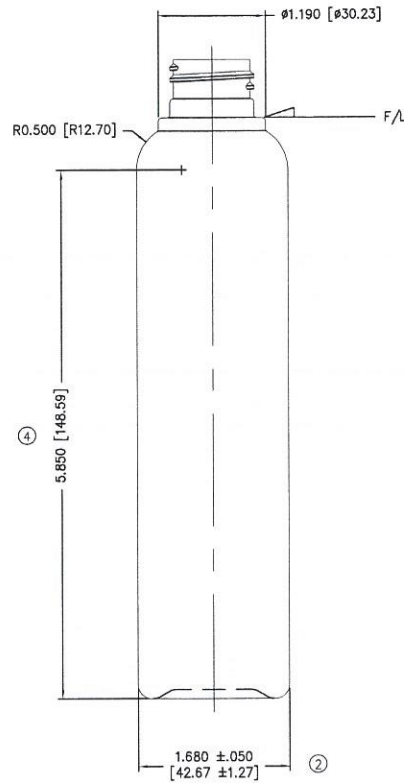
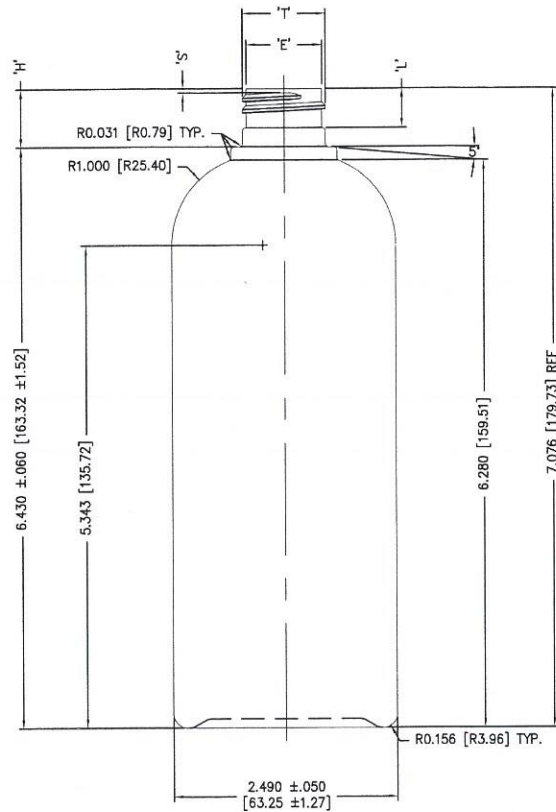


Compact Mould



TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

⑤	REVISE RADIUS .722 WAS .573	MAY26,98
④	REVISE HEIGHT 5.850 WAS 5.918	MAY26,98
③	REVISE O/F FROM 271ml ±7 TO 307ml ±7	MAY26,98
②	REVISE CAPACITY ADJUST FRONT TO BACK	MAY26,98
①	REVISE F/L FROM 266ml ±7 TO 303ml±7	MAY26,98

REV.NO	DESCRIPTION	DATE			
NECK FINISH: M24 SP410		GRAM WT. 28g ±2			
'T'	'E'	'H'	'S'	'L'	'W'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	
HELIX <: 2' 34'	T.P.I.: 8	CUTT. DIA.: .375[9.53]			
CAPACITY TO FILL LEVEL BEFORE DECORATING 303ml ±7					①
CAPACITY TO FILL LEVEL AFTER DECORATING _____					
OVERFLOW CAPACITY BEFORE DECORATING 307ml ±7					③
OVERFLOW CAPACITY AFTER DECORATING _____					

DRAWING CHECKED SPECIALLY FOR:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.
APPROVED BY
DATE

DRAWN BY: F.C.	DESC: 10oz. PARA HDPE
SCALE: 1-1	DATE: MAY11,98
BOTTLE MAT'L: HDPE	DRAWING NO. 3-3617-P
CAD NAME: PD\3-3617	MOULD NO.