



NO.	REV. BY	DESCRIPTION	DATE		
NECK FINISH: M28-400 SPECIAL		GRAM WT. 39±2.5			
'T'	'E'	'H'	'S'	'L'	'W'
1.078 ± 0.010	.984 ± 0.010	.445 ± 0.015	.065 ± 0.015		
27.38 ± 0.25	24.99 ± 0.25	11.30 ± 0.38	1.65 ± 0.38		
HELIX <: 2' 57"		T.P.I.: 6	CUTT. DIA.: 500 [12.7]		
DRAWING CHECKED SPECIFICALLY FOR:		CAPACITY TO FILL LEVEL BEFORE DECORATING 473ml±11			
NECK FINISH		CAPACITY TO FILL LEVEL AFTER DECORATING			
WEIGHT		OVERFLOW CAPACITY BEFORE DECORATING 508ml±11			
CAPACITY		OVERFLOW CAPACITY AFTER DECORATING			
MATERIAL					
SPECIAL REQUESTS					
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.					
APPROVED BY		DRAWN BY: 002		DESC. 16oz SPRAYER OBLONG	
DATE		SCALE: 1-1		DATE: JAN. 30/07	
This drawing subject to standard industry tolerances S.P.I.		BOTTLE MAT'L: HDPE		DRAWING NO. 3-7662-P	
		CAD NAME:		MOULD NO.	

TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.