



TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION  
 This is a suggested design for customer approval.  
 Final sizes and volume are subject to moulding  
 specifications and production qualifications.

A2	303	TOLERANCE ADDED	JUN 30/10		
A1	303	NOTE ADDED	JUN 30/10		
No.	Rev.No.	Description	Date		
Neck Finish: M38-SP400		Gram Wt.: 54 ±3			
'T'	'E'	'H'	'S'	'L'	'W'
1.464 ±.012	1.370 ±.012	.403 ±.015	.046 ±.015		
37.19 ±0.30	34.80 ±0.30	10.24 ±0.38	1.17 ±0.38		
HELIX ANGLE: 2° 9'		T.P.I.: 6	CUTT. DIA.: .500 [12.70]		
Capacity to fill level before decorating		946ml ±15			
Capacity to fill level after decorating					
Overflow Capacity before decorating		1040ml ±15			
Overflow capacity after decorating					
Neck finish: .....					
Weight: .....					
Capacity: .....					
Material: .....					
Special Requests: ....					
Product design to be approved before mould cavities are machined.					
Approved BY .....	Drawn By: 1130	Desc. 32oz. MODERN RD.			
Date: .....	Scale: 1-1	Date: JUN17/10	Drawing No. 12-34245-PA		
This drawing subject to standard industry tolerances S.P.I		Bottle Mat'l: HDPE	Mould No. 12-34245-3		
		Cad Name:			