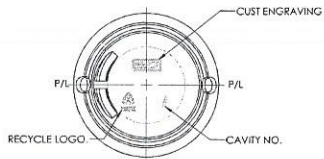
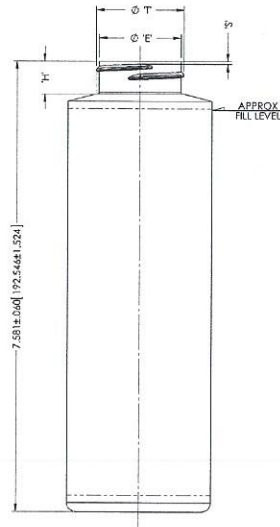


M24-SP410



ⓑ



**ALTERNATE NECK 1
M38-SP400 SPECIAL H**

| | | | | | |
|--------------|---------------------|--------------|-------------|-------------|--------------|
| NECK FINISH: | M38-SP400 SPECIAL H | GRAM WT. | 30g ± 2.5 | OFC: | 499ml ± 11 |
| T | E | H | S | L | W |
| 1.464 ± 0.12 | .370 ± 0.12 | .555 ± 0.15 | .046 ± 0.15 | | |
| 37.19 ± 0.30 | 34.80 ± 0.30 | 14.10 ± 0.38 | 1.17 ± 0.38 | | |
| HELIX < | 2°09' | T.P.I.: | 6 | CUTT. DIA.: | .500 [12.70] |



| | | | | | |
|------------------------|--------------|-------------------------------|-------------|-------------|-------------|
| NO. | REV. BY | DESCRIPTION | DATE | | |
| B1 | CML | SIDE VIEW REMOVED | 19NOV/15 | | |
| B1 | CML | ALTERNATE NECK FINISHES ADDED | 19NOV/15 | | |
| A1 | CML | DESCRIPTION CHANGED. | 24FEB/15 | | |
| NECK FINISH: M24-SP410 | | GRAM WT. | 30g ± 2.5 | | |
| T | E | H | S | L | W |
| .932 ± .008 | .848 ± .008 | .646 ± 0.15 | .046 ± 0.15 | | |
| 23.67 ± 0.20 | 21.54 ± 0.20 | 14.41 ± 0.38 | 1.17 ± 0.38 | | |
| HELIX < | 2°34' | T.P.I.: | 8 | CUTT. DIA.: | .375 [9.53] |

| | | | | | |
|---|-------------------|-------------------------|-------------------|----------------|-----------------------|
| DRAWING CHECKED SPECIFICALLY FOR: | NECK FINISH | WEIGHT | CAPACITY | MATERIAL | SPECIAL REQUESTS |
| PRODUCT DESIGN TO BE APPROVED BEFORE MOULDED CAVITIES ARE MACHINED. | APPROVED BY | DATE | DRAWN BY: CML | DATE: FEB/14 | DSC 16oz CYLINDER (A) |
| REWORKING SUBJECT TO PROPOSED QUALITY METRICS (U) | CAD NAME: 38104-8 | DRAWING NO: 12-38104-PB | BOTTLE MATE: HDPE | MOULD NO: ---- | |

TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOLDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.