



(B4)	CDL	WAS 3.070	MAY.10/05
(B3)	CDL	WAS 3.120	MAY.10/05
(B2)	CDL	WAS 1478ml	MAY.10/05
(B1)	CDL	WAS 1543ml	MAY.10/05
(A3)	CDL	THICKNESS WAS 3.000	MAY.4/05
(A2)	CDL	THICKNESS WAS 3.050	MAY.4/05
(A1)	CDL	OFC WAS 1498ml	MAY.4/05

NO.	REV.	BY	DESCRIPTION	DATE		
NECK FINISH:			M28 SP400	GRAM WT. 53±3.0		
	'T'	'e'	'H'	'S'	'L'	'W'
	1.078 ±.005	.984 ±.005	.470 ±.012	.046 ±.012		
	27.38 ±0.12	24.99 ±0.12	11.94 ±0.30	1.17 ±0.30		
	HELIX <:	2° 57'	T.P.I.:	6	CUTT. DIA.:	.500 [12.70]

DRAWING CHECKED SPECIFICALLY FOR:	CAPACITY TO FILL LEVEL BEFORE DECORATING 1484ml±20 (B2)	
NECK FINISH	CAPACITY TO FILL LEVEL AFTER DECORATING	
WEIGHT	OVERFLOW CAPACITY BEFORE DECORATING 1534ml±20 (A1) (B1)	
CAPACITY	OVERFLOW CAPACITY AFTER DECORATING	
MATERIAL		
SPECIAL REQUESTS		
PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.		
APPROVED BY	DRAWN BY: DS	DESC. 50oz PHOENIX OBLONG
DATE	SCALE: 1-1 DATE: APR.19/05	DRAWING NO. S-6703-PB
This drawing subject to standard industry tolerances S.P.I.	BOTTLE MAT'L: PETE	MOULD NO. 21
	CAD NAME: PD\6xxx\S-6703	

TEMPORARY DRAWING--NOT RELEASED FOR PRODUCTION
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND VOLUME ARE SUBJECT TO MOLDING
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.