



## CONCEPT DWG. ONLY

FINAL DIMENSIONS, DETAILS AND VOLUME TO BE VERIFIED UPON PRODUCTION OF 3D MODEL.

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M15-SP415			GRAM WT. 4.5 ±1.0		
'T'	'E'	'H'	'S'	'L'	'W'
.575 ±0.006	.505 ±0.006	.557 ±0.015	.037 ±0.015		
14.81 ±0.15	12.83 ±0.15	14.18 ±0.38	0.94 ±0.38		
HELIX <:	2° 48'	T.P.I.:	12	CUTT. DIA.:	.375[9.53]
DRAWING CHECKED SPECIFICALLY FOR:			CAPACITY TO FILL LEVEL BEFORE DECORATING 7.5ml ±0.5		
NECK FINISH .....			CAPACITY TO FILL LEVEL AFTER DECORATING .....		
WEIGHT .....			OVERFLOW CAPACITY BEFORE DECORATING 10.7ml ±0.5		
CAPACITY .....			OVERFLOW CAPACITY AFTER DECORATING .....		
MATERIAL .....					
SPECIAL REQUESTS .....					
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.					
APPROVED BY .....			DRAWN BY: 1130		
DATE .....			DESC. 7.5ml CYLINDER		
This drawing subject to standard industry tolerances S.P.I.			SCALE: 1-1 DATE: FEB.11/09		
			DRAWING NO. 7-8482-C		
			BOTTLE MAT'L: PETE		
			MOULD NO.		
			CAD NAME:		

### TEMPORARY DRAWING—NOT RELEASED FOR PRODUCTION

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL. FINAL SIZES AND VOLUME ARE SUBJECT TO MouldING SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.