



TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOLDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

NO.	REV.	BY	DESCRIPTION				DATE

NECK FINISH: NSJ-SP400(SPECLA 'W')	GRAM WT. 23±1.5				
T' 2.050 ± 0.017	E' 1.955 ± 0.017	H' 4.30 ± 0.05	S' .046 ± 0.015	U' _____	W' _____
52.07 ± 0.43	52.07 ± 0.43	10.921 ± 0.38	52.07 ± 0.43	_____	_____
HELIX <: 1' 31'	T.P.: 6	CUTT. DIA.: 500	CAPACITY TO FILL LEVEL BEFORE DECORATING 177ml±0.6		
DRAWING CHECKED SPECIFICALLY FOR:			CAPACITY TO FILL LEVEL AFTER DECORATING _____		
NECK FINISH			OVERFLOW CAPACITY BEFORE DECORATING 189ml±0.5		
WEIGHT			OVERFLOW CAPACITY AFTER DECORATING _____		
CAPACITY					
MATERIAL					
SPECIAL REQUESTS					
PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.					
APPROVED BY					
DATE					

DRAWN BY: 002	DESC. 6oz JAR
SCALE: 1:1	DATE: SEPT. 14/20
BOTTLE MAT'L: PVC	DRAWING NO. 12-7481-P
CAD NAME:	MOULD NO.

DRAWING CHECKED SPECIFICALLY FOR:
NECK FINISH

WEIGHT

CAPACITY

MATERIAL

SPECIAL REQUESTS

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APPROVED BY

DATE

This drawing subject to standard industry tolerances S.P.I.