



TEMPORARY DRAWING—NOT RELEASED FOR PRODUCTION  
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
 FINAL SIZES AND VOLUME ARE SUBJECT TO Moulding  
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

NO.	REV.	BY	DESCRIPTION	DATE	
—	FC		FINALIZE THE DRAWING	JAN15,04	
②	CDL		.166 BLEND RADIUS ADDED	DEC.9/03	
①	CDL		.030 RADIUS ADDED	DEC.9/03	
NECK FINISH:		M33-SP400	GRAM WT.	56 ±3	
'T'	'E'	'H'	'S'	'L'	'W'
1.253 ±.012	1.159 ±.012	.403 ±.015	.046 ±.015		
31.83 ±0.38	29.44 ±0.30	10.24 ±0.38	1.17 ±0.38		
HELIX <: 2' 31'		T.P.I.: 6	CUTT. DIA.: .500 [12.70]		
CAPACITY TO FILL LEVEL BEFORE DECORATING			700ml ±13		
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING			722ml ±13		
OVERFLOW CAPACITY AFTER DECORATING					
DRAWN BY: D					
DESC. 700ml SYRUP					
SCALE: 1-1		DATE: DEC.4/03			
BOTTLE MAT'L: PVC		DRAWING NO. 12-5917-PB			
CAD NAME: PD\5XXX\12-5917		MOULD NO. 12-28282-3			

DRAWING CHECKED SPECIFICALLY FOR:  
 NECK FINISH .....  
 WEIGHT .....  
 CAPACITY .....  
 MATERIAL .....  
 SPECIAL REQUESTS .....  
 PRODUCT DESIGN TO BE APPROVED BEFORE Mould CAVITIES ARE MACHINED.  
 APPROVED BY .....  
 DATE .....  
 This drawing subject to standard industry tolerances S.P.I.