



NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:			M33-SP400 (SPECIAL 'H')	GRAM WT. 66 ±3.5	
'T'	'E'	'H'	'S'	'L'	'W'
1.253 ±.012	1.159 ±.012	.595 ±.015	.046 ±.015		
31.83 ±0.38	29.44 ±0.30	15.11 ±0.38	1.17 ±0.38		
HELIX <: 2' 31'		T.P.I.: 6	CUTT. DIA.: .500 [12.70]		

DRAWING CHECKED SPECIFICALLY FOR: NECK FINISH WEIGHT CAPACITY MATERIAL SPECIAL REQUESTS PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED. APPROVED BY	CAPACITY TO FILL LEVEL BEFORE DECORATING		1000ml ±15
	CAPACITY TO FILL LEVEL AFTER DECORATING		_____
	OVERFLOW CAPACITY BEFORE DECORATING		1079ml ±15
	OVERFLOW CAPACITY AFTER DECORATING		_____
	DRAWN BY: 264		
DATE	SCALE: 1=1	DATE: JAN 12/06	DRAWING NO. 12-30772-PD
BOTTLE MAT'L: HDPE		MOULD NO. 12-30772-3	
CAD NAME: PD\12-30772-PD			

TEMPORARY DRAWING—NOT RELEASED FOR PRODUCTION

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.