



(A5)	CDL	'S' WAS .046"	JAN.29/07
(A4)	CDL	THE REF. HT. WAS 8.000	JAN.29/07
(A3)	CDL	THE 'H' WAS .435	JAN.29/07
(A2)	CDL	THREAD FORM REVISED	JAN.29/07
(A1)	CDL	GRAM WT. WAS 53g	JAN.29/07

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:		M28-400 SPECIAL	GRAM WT. 52±3 (A1)		
'T'	'E'	'H' (A3)	'S' (A5)	'L'	'W'
1.078 ±.010	.984 ±.010	.445 ±.015	.065 ±.015		
27.38 ±0.25	24.99 ±0.25	11.30 ±0.38	1.65 ±0.38		
HELIX <: 2' 57"		T.P.I.: 6	CUTT. DIA.: .500 [12.7]		
CAPACITY TO FILL LEVEL BEFORE DECORATING 650.6 ml ±13 (22oz. u.s.)					
CAPACITY TO FILL LEVEL AFTER DECORATING _____					
OVERFLOW CAPACITY BEFORE DECORATING 764 ml ±13					
OVERFLOW CAPACITY AFTER DECORATING _____					

DRAWING CHECKED SPECIFICALLY FOR:
 NECK FINISH _____
 WEIGHT _____
 CAPACITY _____
 MATERIAL _____
 SPECIAL REQUESTS _____
 PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.
 APPROVED BY _____
 DATE _____
 This drawing subject to standard industry tolerance S.P.A.

DRAWN BY: F.C.	DESC: 22oz. FINGER GRIP TRIGGER SPRAYER
SCALE: 1:1 DATE: DEC31,03	DRAWING NO. 3-28271-3A
BOTTLE MAT'L: HDPE	MOULD NO. 3-28271-3
CAD NAME: PD\3-28271	

TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL. FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO FINAL PRODUCTION QUALIFICATIONS.