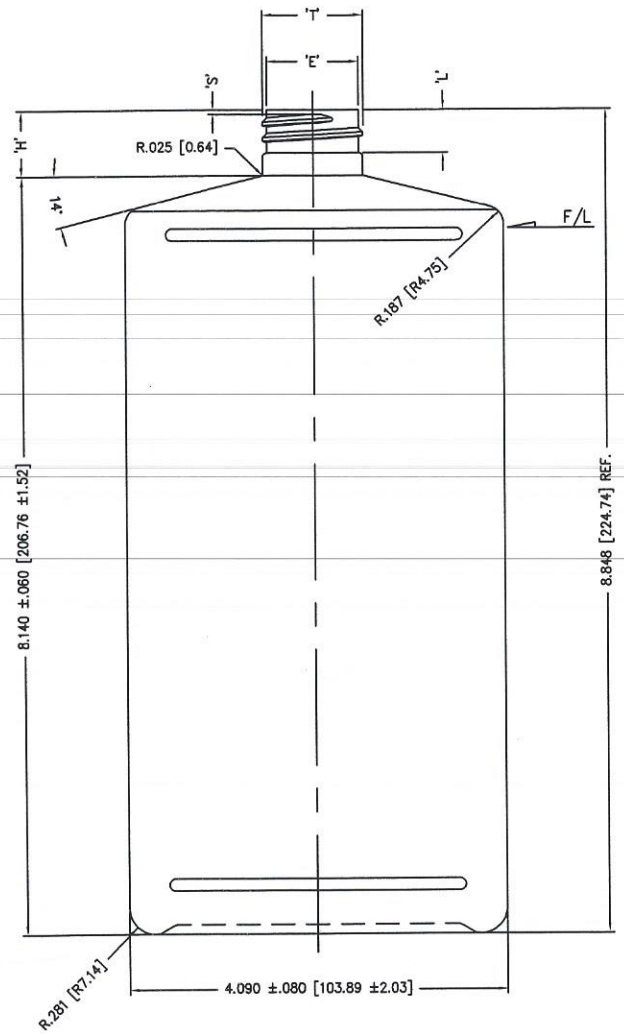
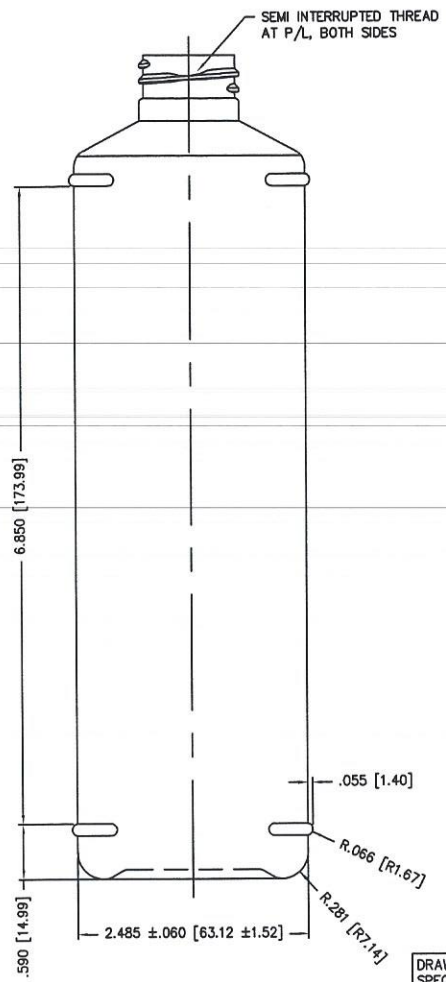
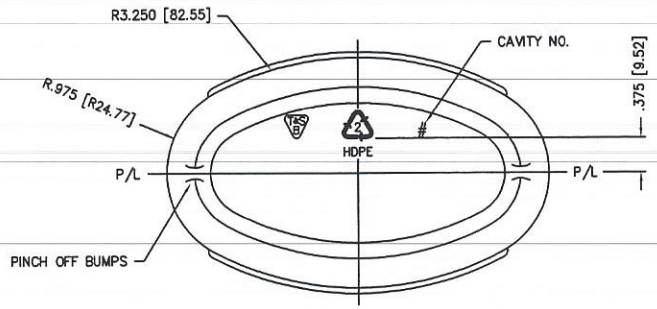
Compact Mould







REV.NO.	DESCRIPTION	DATE

NECK FINISH: M28 SP410			GRAM WT. 65 ±3.5		
'T'	'E'	'H'	'S'	'L'	'W'
1.078 ±.010	.984 ±.010	.708 ±.015	.046 ±.015	.463 MIN.	—
27.38 ±0.25	24.99 ±0.25	17.98 ±0.38	1.17 ±0.38	11.94 MIN.	—
HELIX ∢: 2° 57'		T.P.I.: 6	CUTT. DIA.: .500[12.70]		

CAPACITY TO FILL LEVEL BEFORE DECORATING	946 ml ±11 (32oz.)
CAPACITY TO FILL LEVEL AFTER DECORATING	—
OVERFLOW CAPACITY BEFORE DECORATING	994 ml ±15
OVERFLOW CAPACITY AFTER DECORATING	—

DRAWING CHECKED SPECIFICALLY FOR:
NECK FINISH .....
WEIGHT .....
CAPACITY .....
MATERIAL .....
SPECIAL REQUESTS .....

PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.
APPROVED BY .....
DATE .....

This drawing subject to standard industry tolerances S.P.I.

DRAWN BY: D		DESC. 32oz. MOP & SHINE
SCALE: 1-1	DATE: MAY29/98	DRAWING NO. 3-18976-3
BOTTLE MAT'L: HDPE		MOULD NO. 3-18976-3
CAD NAME: PD\3-18976-3		

TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL. FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO FINAL PRODUCTION QUALIFICATIONS.