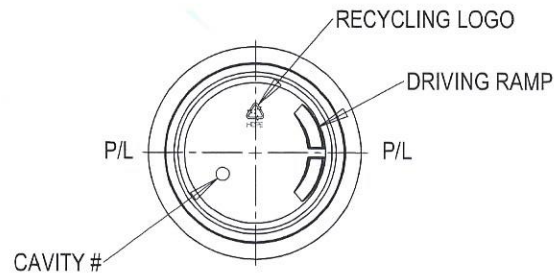
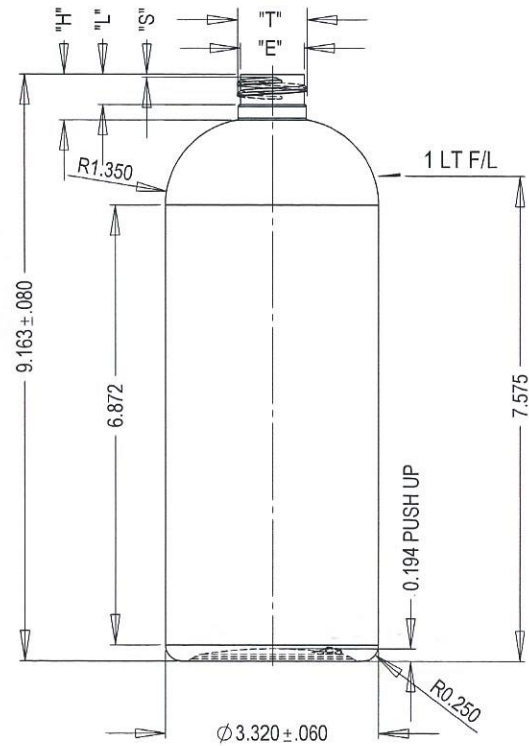


NO.	REV. BY	DESCRIPTION	DATE
△			



- NOTE:
- ALL DIMENSIONS ARE TO BE IN INCHES UNLESS SPECIFIED.
  - ALL RADS & FILLETS ARE 1/64 R. MIN. UNLESS OTHERWISE SPECIFIED.
  - ALL DIMENSION & FILL CAPACITIES CONFORM TO S.P.I. STANDARDS.
  - NECK DETAIL WILL BE PROVIDED BY CUSTOMER.

- BODY SIZES SHOWN ARE REPRESENTATIVE OF MEAN DIMENSIONS ONLY. FINAL PRODUCT SIZES ARE TO BE DETERMINED FROM ACTUAL PLASTIC SAMPLES.
- ALL DIMENSIONS AND TOLERANCES CONFORM TO S.P.I. STANDARDS WHERE APPLICABLE.

BOTTLE SPECIFICATIONS			
MATERIAL:	HDPE	FILL CAPACITY:	1000 ML ± 20ML
WEIGHT:	55g ± 2.5g	O/F CAPACITY:	1080 ML ± 20ML
NECK SPECIFICATIONS			
FINISH	M28 SP410	"L" DIM.	.470
STYLE	M	"W" DIM.	N/A
"T" DIM.	∅ 1.078 ± .010	HELIX ANG.	2°57'
"E" DIM.	∅ .984 ± .010	T.P.I	6
"I" DIM.	N/A	PINCH	.167
BEAD DIA	N/A	CUTTER DIA.	.500
"H" DIM.	.708 ± .015	THREAD TURNS	1.5
"S" DIM.	.046 ± .015		

DWN. BY: Y.F.	DATE: 23/05/13	DESCRIPTION:	1 LT BOSTON ROUND
APR. BY:	DATE:	DRAWING NO.:	C93-4054-1-1A
SCALE: 1:2			