



②	PD	CUST. LOGO CHANGED	NOV 18/02		
①	PD	ENGRAVING POSITION REV. FOR CAVITY NUM.	NOV 18/02		
NO. REV. BY	DESCRIPTION		DATE		
NECK FINISH: M83-SP400(SPECIAL 'H')		GRAM WT. 32±2.0			
'T'	'E'	'H'	'S'	'L'	'W'
3.250 ±.017	3.130 ±.017	.598 ±.015	.060 ±.015	_____	_____
82.55±.43	79.50±.43	15.18±.38	1.52±.38	_____	_____
HELIX <: 1' 9'		T.P.I.: 5	CUTT. DIA.: .500[12.70]		
CAPACITY TO FILL LEVEL BEFORE DECORATING				473ml±11	
CAPACITY TO FILL LEVEL AFTER DECORATING				_____	
OVERFLOW CAPACITY BEFORE DECORATING				542ml±13	
OVERFLOW CAPACITY AFTER DECORATING				_____	

DRAWING CHECKED SPECIFICALLY FOR:
 NECK FINISH
 WEIGHT
 CAPACITY
 MATERIAL
 SPECIAL REQUESTS
 PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.
 APPROVED BY
 DATE

DRAWN BY: DS	DESC. 16oz ROUND
SCALE: 1-1 DATE: OCT.11/02	DRAWING NO. 12-5338-PA
BOTTLE MAT'L: HDPE	MOULD NO. 12-26921-3
CAD NAME: CBD-PD\12-5338	

TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
 FINAL PRODUCTION QUALIFICATIONS.