



TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

B2	CML	1.34(34.03) WAS NOT MENTIONED	DEC 16/16			
B1	CML	.587(14.91) WAS NOT MENTIONED	DEC 16/16			
A1	CML	NECK FINISH WAS CALLED 'M28-SP410'	DEC 08/16			
NO.	REV. BY	DESCRIPTION	DATE			
A1	NECK FINISH:	28mm Special	GRAM WT. 36g ± 2.5			
	T	E	H	S	L	W
	1.078 ± .010	.984 ± .010	.470 ± .015	.046 ± .015		
	27.38 ± .25	24.99 ± .25	11.94 ± .38	1.17 ± .38		
	HELIK <:	2'57"	T.P.L.:	6	CUTT. DIA.:	.500(12.70)

DRAWING CHECKED SPECIALLY FOR	CAPACITY TO FILL LEVEL BEFORE DECORATING					473ml ± 11
NECK FINISH	CAPACITY TO FILL LEVEL AFTER DECORATING					
WEIGHT	OVERFLOW CAPACITY BEFORE DECORATING					498ml ± 11
CAPACITY	OVERFLOW CAPACITY AFTER DECORATING					
MATERIAL						
SPECIAL REQUESTS						
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.						
APPROVED BY	DRAWN BY:	CML	ISSC:	160Z PETE CARAFE		
DATE	SCALE: 1:1	DATE: SEPT 27/2016	DRAWING NO.:	155-39647-PB		
See drawing subject to customer/industry standards (1)	BOTTLE MATL:	PETE	MOULD NO.:			
	CAD NAME:	39647-8				