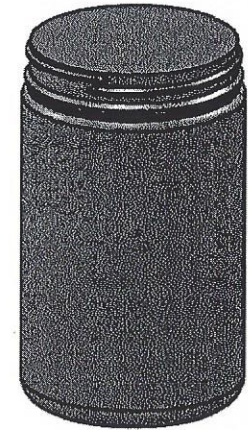
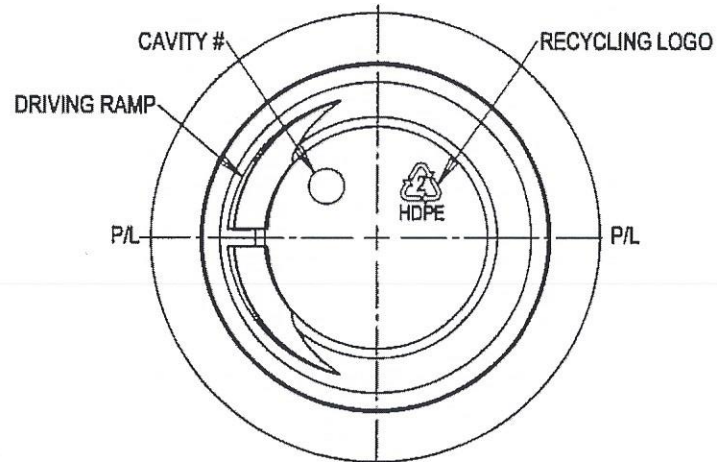
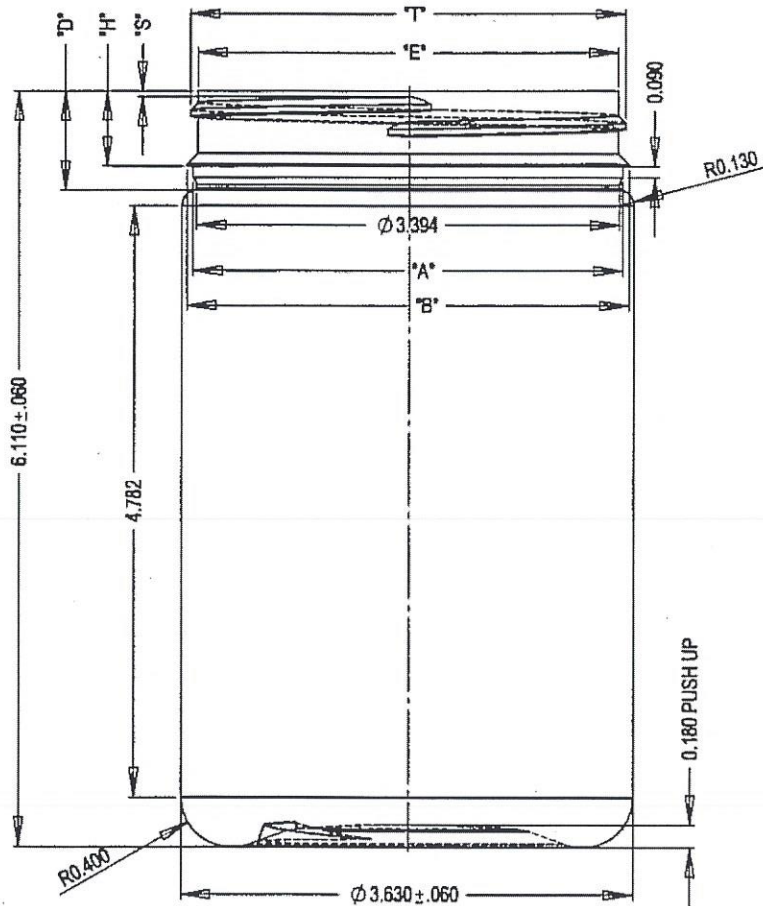


NO.	REV. BY	DESCRIPTION	DATE



NOTE:

- ALL DIMENSIONS ARE TO BE IN INCHES UNLESS SPECIFIED.
- ALL RADS & FILLETS ARE 1/64 R. MIN. UNLESS OTHERWISE SPECIFIED.
- ALL DIMENSION & FILL CAPACITIES CONFORM TO S.P.I. STANDARDS.

1. BODY SIZES SHOWN ARE REPRESENTATIVE OF MEAN DIMENSIONS ONLY. FINAL PRODUCT SIZES ARE TO BE DETERMINED FROM ACTUAL PLASTIC SAMPLES.
2. ALL DIMENSIONS AND TOLERANCES CONFORM TO S.P.I. STANDARDS WHERE APPLICABLE.
3. THIS DRAWING MAY NOT BE REPRODUCED IN ANY FORM FOR ANY PURPOSE, UNLESS WRITTEN CONSENT IS GIVEN BY BLOW MOULD ENGINEERING.
4. BLOW MOULD ENGINEERING WILL NOT BE RESPONSIBLE FOR THE FUNCTIONALITY OF THE PART. ALL DRAWINGS MUST BE APPROVED BY THE CUSTOMER BEFORE PRODUCTION OF THE MOULD BEGINS.

BOTTLE SPECIFICATIONS			
MATERIAL: HDPE	FILL CAPACITY:		
WEIGHT: 44g ± 2g	O/F CAPACITY: 957 ML ± 15ML		
NECK SPECIFICATIONS			
FINISH	ØMM PANO	'A' DIM	3.450 ± .017
STYLE	W	'B' DIM	9.550 ± .017
'T' DIM	Ø3.450 ± .017	HELIX ANG.	11°
'E' DIM	Ø3.373 ± .017	T.P.I.	5
'T' DIM	NA	FINCH	200
'D' DIA.	800 MIN	CUTTER DIA.	500
'H' DIM.	806 ± .015	THREAD TURNS	1
'S' DIM.	.060 ± .015		

DWRN. BY: T.P. UNIC. 10000113 DESCRIPTION: 750 ML. JAR
 APR. BY: DATE: DRAWING NO.: CR3-452-1-1A
 SCALE: 1:1