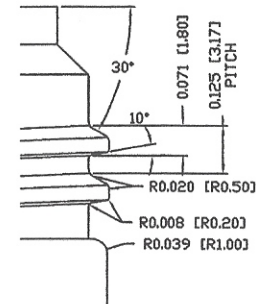
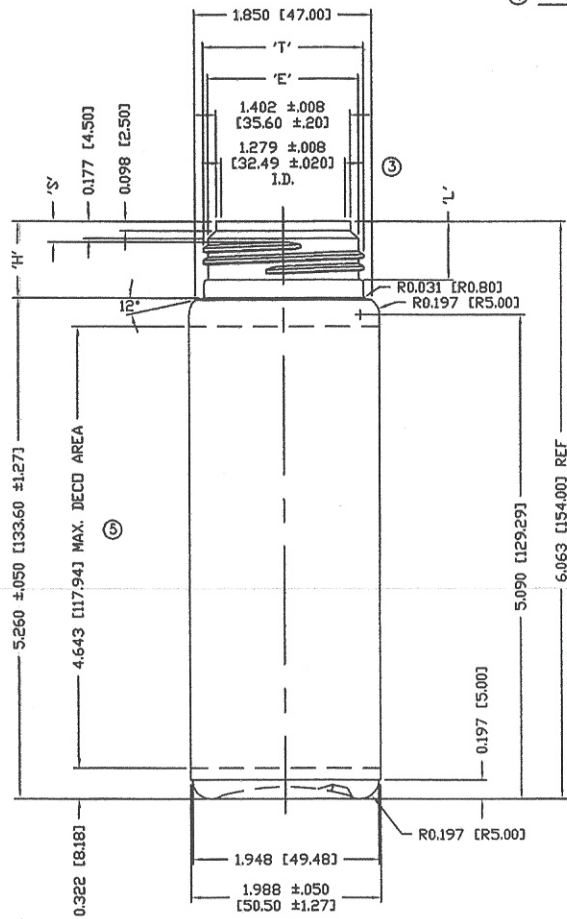


④ NOTE: MINIMUM WALL THICKNESS 0.018 [0.46]



THREAD DETAIL
SCALE 4:1

②	1130	ALT. O/F 268ml ±7 ADDED	JULY 17/09
①	1130	ALT. GRAM WT. 22 ±1.5 ADDED	JULY 17/09
③	PD	265.0ml WAS 260.0ml	JAN 11/05
⑤	CML	SHOW MAX. DECO AREA	SEP05,01
④	CML	SHOW MIN. WALL THICKNESS .018"	FEB05,01
③	CML	REVISE I.D. 1.279" WAS 1.286"	FEB05,01
②	CML	REVISE O/F/C 260ml WAS T.B.D.	FEB05,01
①	CML	REVISE GRAM WT. 25 WAS T.B.D.	FEB05,01

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:		43MM SPECIAL		GRAM WT. 25 ±1.5/22 ±1.5 (①②)	
'T'	'E'	'H'	'S'	'L'	'W'
1.673 ±.008	1.567 ±.008	.803 ±.008	.217 ±.008	.606 MIN.	
42.50 ±.20	39.80 ±.20	20.40 ±.20	5.50 ±.20	15.40 MIN.	
HELIX <: 1' 24'		T.P.I.:	CUTT. DIA.:		
CAPACITY TO FILL LEVEL BEFORE DECORATING 207ml ±6 (7oz.)					
CAPACITY TO FILL LEVEL AFTER DECORATING _____					
OVERFLOW CAPACITY BEFORE DECORATING 265ml ±7/268ml ±7 (②③④)					
OVERFLOW CAPACITY AFTER DECORATING _____					

DRAWING CHECKED
SPECIFICALLY FOR:
NECK FINISH _____
HEIGHT _____
CAPACITY _____
MATERIAL _____
SPECIAL REQUESTS _____
PRODUCT DESIGN TO BE
APPROVED BEFORE MOLD
CAVITIES ARE MACHINED.
APPROVED BY _____
DATE _____
This drawing subject to
standard liability disclaimer
SPL.

DRAWN BY: F.C.		DESC. 7oz. FOAMER	
SCALE: 1-1	DATE: MAR10,00	DRAWING NO. 9-22567-3D	
BOTTLE MAT'L: HDPE		MOULD NO. 9-22567-3	
CAD NAME: PD\9-22567			

TEMPORARY DRAWING

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.