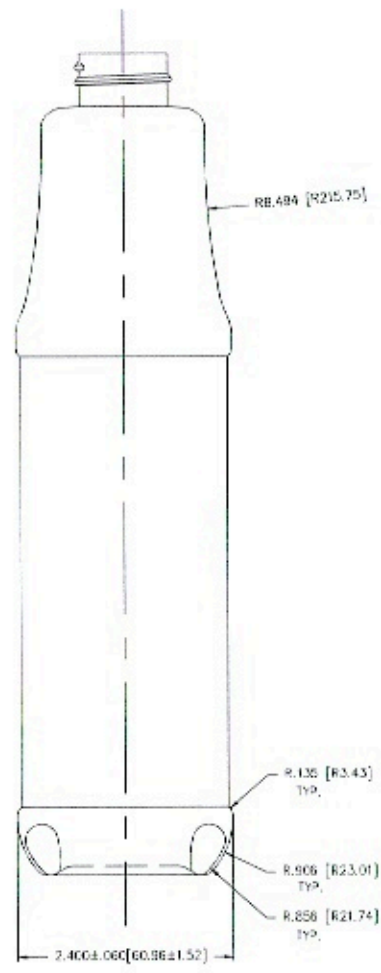
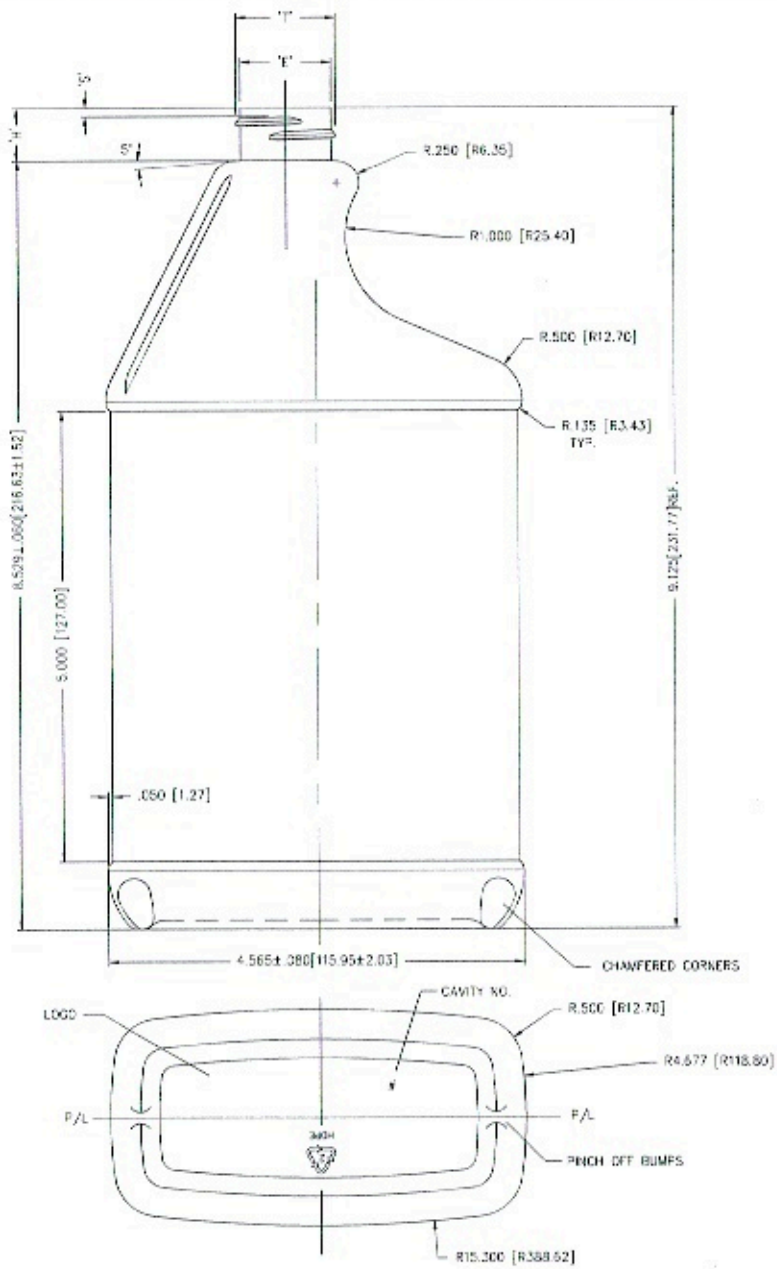


ok ✓ 37



NO.	REV	BY	DESCRIPTION	DATE	
NECK FINISH: M28 SP400(SPECIAL 1/2") GRAM WT. 58±3.5					
'T'	'E'	'H'	'S'	'L'	'W'
1.078 ±.010	.984 ±.010	.596 ±.015	.046 ±.015		
27.38 ±0.25	24.99 ±0.25	15.14 ±.38	1.17 ±0.38		
HELIX x: 2° 57'		T.P.I.: 6	CUT. DIA: 500[12.70]		
CAPACITY TO FILL LEVEL BEFORE DECORATING				1000ml±15	
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING				1042ml±15	
OVERFLOW CAPACITY AFTER DECORATING					
DRAWING CHECKED SPECIFICALLY FOR:					
NECK FINISH					
WEIGHT					
CAPACITY					
MATERIAL					
SPECIAL REQUESTS					
PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.					
APPROVED BY					
DATE					
This drawing subject to standard industry tolerances S.P.I.					
DRAWN BY: 002		DESC 1L OBLONG SPRAYER			
SCALE: 1-1 DATE: DEC.12/97		DRAWING NO. 3-8088-P			
BOTTLE MAT'L: HDPE		T1			
CAD NAME:		MOULD NO.			

TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND VOLUME ARE SUBJECT TO MOLDING
 SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.