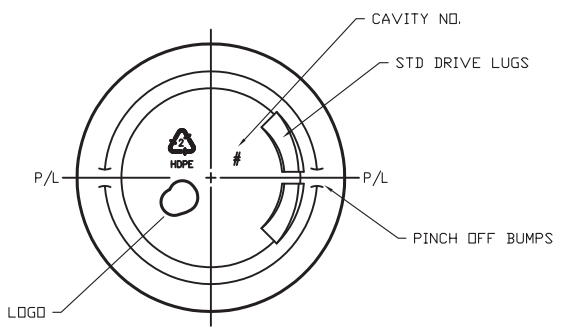
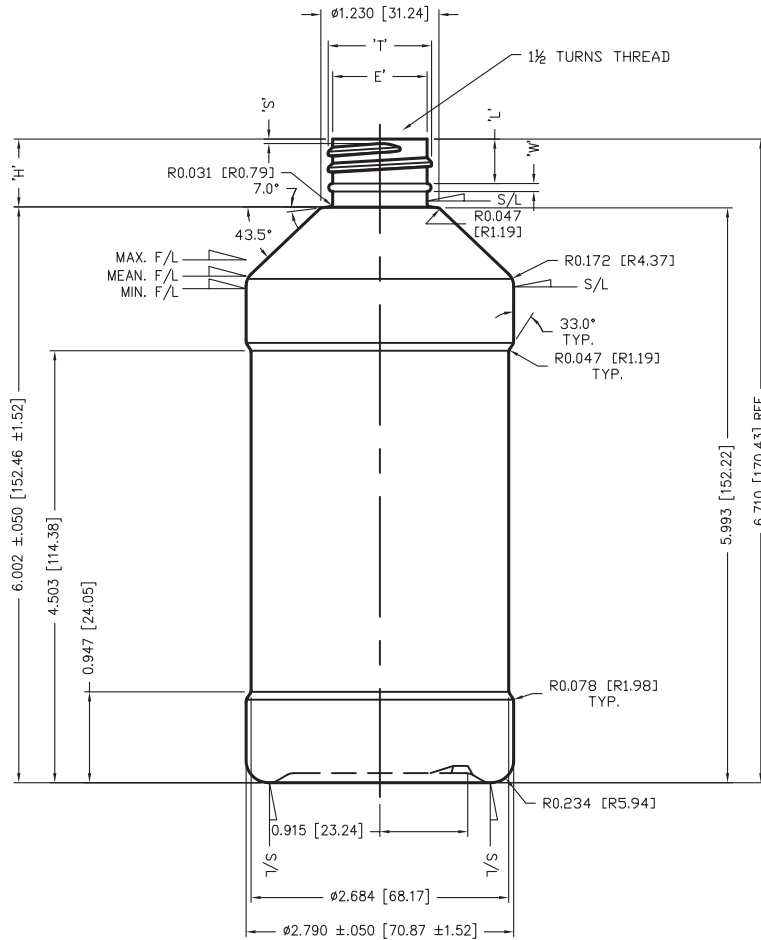


Compact Mould



TEMPORARY DRAWING
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
 FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
 FINAL PRODUCTION QUALIFICATIONS.

NO.	REV. BY	DESCRIPTION	DATE		
NECK FINISH: M28 SP410		GRAM WT. 38 ±2.5			
'T'	'E'	'H'	'S'	'L'	'W'
1.078 ±.010	.984 ±.010	.708 ±.015	.046 ±.015	.463 MIN.	.084 MAX.
27.38 ±0.25	24.99 ±0.25	17.98 ±0.38	1.17 ±0.38	11.94 MIN.	2.13 MAX.
HELIX <: 2' 57'		T.P.I.: 6	CUTT. DIA.: .500[12.70]		
CAPACITY TO FILL LEVEL BEFORE DECORATING			473ml ±11 (16oz.)		
CAPACITY TO FILL LEVEL AFTER DECORATING			_____		
OVERFLOW CAPACITY BEFORE DECORATING			502ml ±11		
OVERFLOW CAPACITY AFTER DECORATING			_____		
DRAWING CHECKED SPECIFICALLY FOR:					
NECK FINISH					
WEIGHT					
CAPACITY					
MATERIAL					
SPECIAL REQUESTS					
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.					
APPROVED BY					
DATE					
This drawing subject to standard industry tolerances S.P.I.					
DRAWN BY: F.C.				DESC. 16oz. MODERN ROUND	
SCALE: 1:1 DATE: MAR23,04				DRAWING NO. 3-28497-3	
BOTTLE MAT'L: HDPE				MOULD NO. 3-28497-3	
CAD NAME: PD\3-28497					