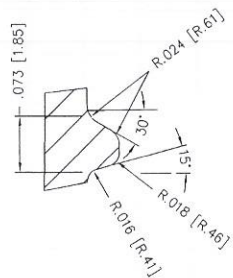
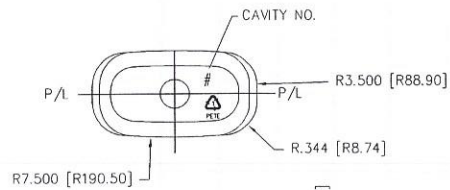
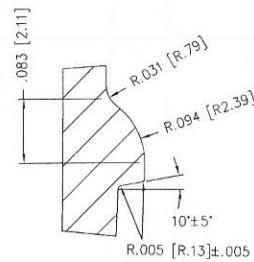


DETAIL 'B'
SCALE: 8-1



THREAD PROFILE
SCALE: 8-1



BEAD PROFILE
SCALE: 8-1

B1	CML	INTRAPAK ADDED TO TITLE BLOCK	NOV 19/14		
A1	VD	DRAWING FINALIZED	NOV 23/04		
NO. REV. BY	DESCRIPTION		DATE		
NECK FINISH:		18mm TAMPER EVIDENT	GRAM WT. 12±1.5		
'T'	'E'	'H'	'S'	'L'	'W'
.694 ± .010	.610 ± .010		.053 ± .010		
17.63 ± 0.25	15.50 ± 0.25		1.35 ± 0.25		
HELIX <: 2' 47"		T.P.I.: 10	CUTT. DIA.: .375[9.53]		
DRAWING CHECKED SPECIFICALLY FOR:		CAPACITY TO FILL LEVEL BEFORE DECORATING 50ml±3.0			
NECK FINISH		CAPACITY TO FILL LEVEL AFTER DECORATING			
WEIGHT		OVERFLOW CAPACITY BEFORE DECORATING 54ml±3.0			
CAPACITY		OVERFLOW CAPACITY AFTER DECORATING			
MATERIAL					
SPECIAL REQUESTS					
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.					
APPROVED BY		DRAWN BY: DS			
DATE		SCALE: 1-1		DATE: SEPT. 21/04	
This drawing subject to standard industry tolerances S.P.I.		BOTTLE MAT'L: PETE		DESC. 50ml OBLONG	
CAD NAME: PD\6xxx\7-6407		MOULD NO. 7-29510-31		DRAWING NO. 7-6407-PB	