



TEMPORARY DRAWING  
 THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
 FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO  
 FINAL PRODUCTION QUALIFICATIONS.

DRAWING DESIGNED SPECIALLY FOR:		DRAWING NO. 12-31294-PA	
HECK FINISH	PRODUCT DESIGN TO BE USED FOR ALL CAVITIES AND MACHINES	DATE	JUN 30/06
CAPACITY	APPROVED BY	CAD NAME	PD\12-31294-PD
MATERIAL	SPECIAL REQUESTS	MOLD NO.	
DRAWN BY: 255			
BOTTLE MAT'L: HDPE		DESC: 650ml HDPE OVAL	
SCALE: 1:1		TEL: (905) 851-7724	
COMPACT		Compact Mould Ltd.	

NO.	REV.	BY	DESCRIPTION	DATE
A1	001		RECOMMENDED LABEL AREA ADDED	JAN 05/17
NECK FINISH: M24-SP415 (SPECIAL H)				
T	E	H	S	L
932 ± 0.008	848 ± 0.008	926 ± 0.015	046 ± 0.015	.561 MIN.
23.67 ± 0.20	21.54 ± 0.20	23.53 ± 0.38	1.17 ± 0.38	14.25 MIN.
HELIX <: 2° 34'	T.P.I.: 8	CUTT. DIA.: .375[9.53]		
CAPACITY TO FILL LEVEL BEFORE DECORATING 650.0ml ± 13				
OVERFLOW CAPACITY BEFORE DECORATING 712.0ml ± 13				
OVERFLOW CAPACITY AFTER DECORATING				