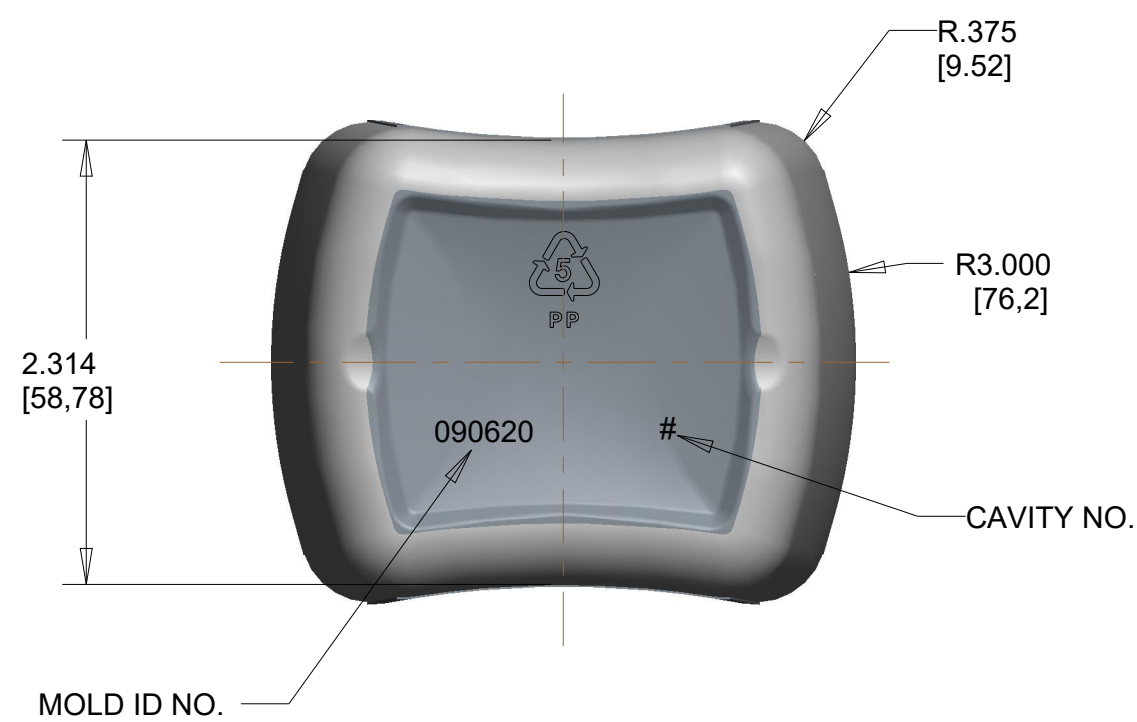
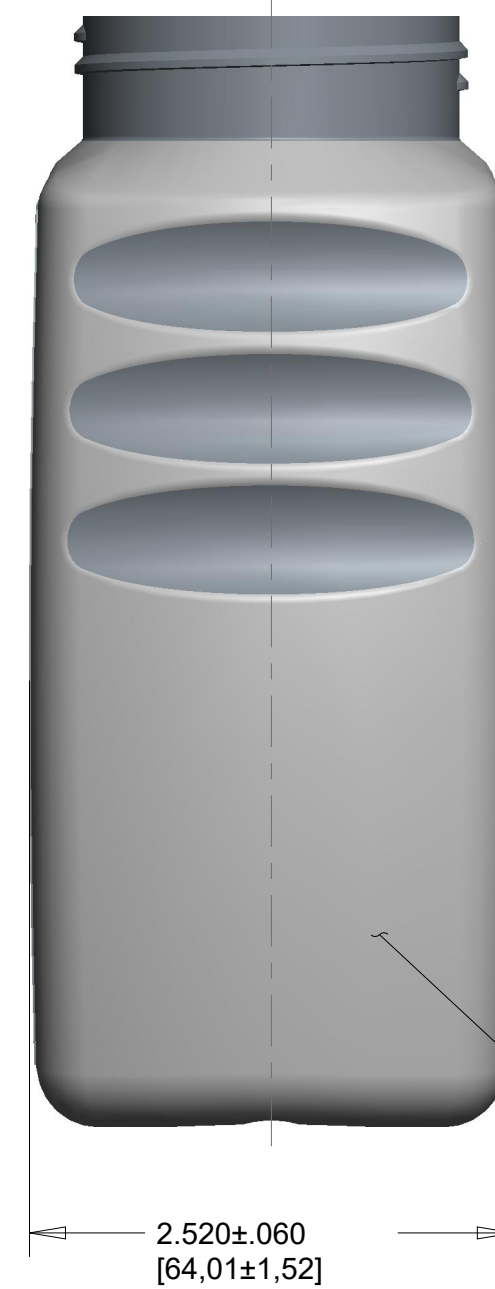
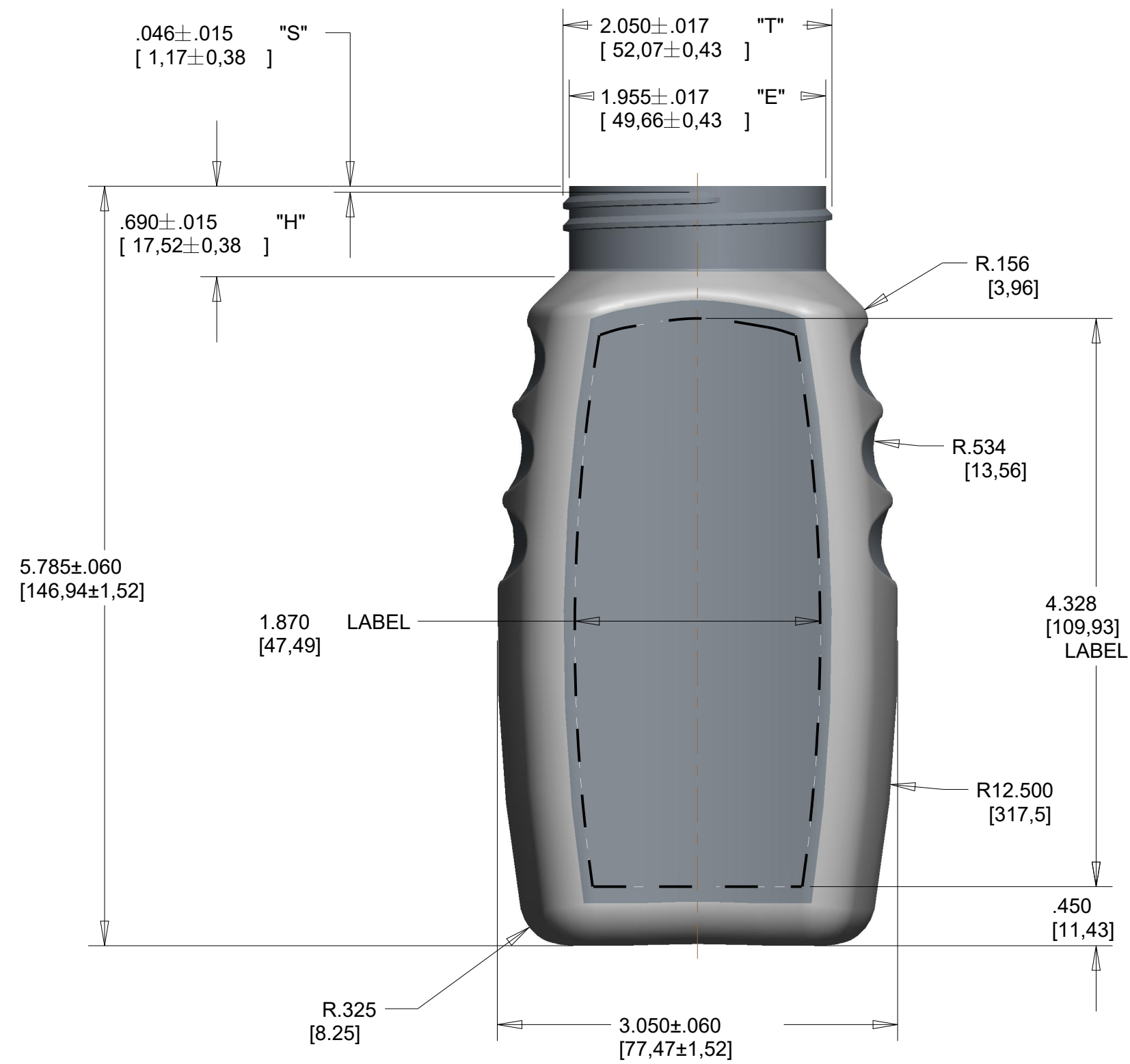


DATE	SYM	REVISION RECORD	AUTH	DR	CK
9/23/20	A	MODIFIED GRIPS TO BE FATTER ON ENDS		KSN	
12/10/20	B	"H" TOLERANCE ±.015 WAS ±.050		KSN	
2/1/21	C	INCREASED LABEL AREA WIDTH .180		KSN	
		2.520 DIM. WAS 2.500			
		517.0 ML WAS 514.0 ML			



NOTES:

1. MATERIAL- PP
2. WEIGHT- 38 ± 2.5 GRAMS
3. OVERFLOW CAPACITY- 517.0 ± 11 ML
4. NECK FINISH- 53-400
6 THREADS PER INCH
PITCH- .167
"M" STYLE THREAD
1-1/2 FULL TURNS OF THREAD

TOLERANCES (EXCEPT AS NOTED)		OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES		
DECIMAL	MATERIAL	SCALE	DRAWN BY KSN	
	POLYPROPYLENE	FULL	APPROVED BY	
FRACTIONAL	TITLE			MOLD NO
	500 ML ANTACID			
ANGULAR	DATE	DRAWING NUMBER	REVISION	
	9/16/20	SS-1565-OS	C	