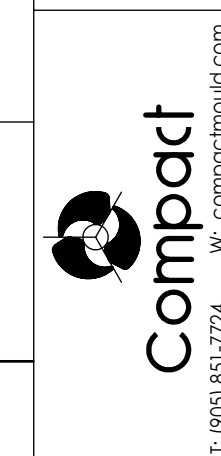


SECTION B-B  
SCALE 1 : 1

**TEMPORARY DRAWING**  
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.  
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO  
FINAL PRODUCTION QUALIFICATIONS.

D2	CML	OFC CHANGED TO 2081cc. WAS 2073cc	AUG10/17		
D1	CML	ADJUSTED SHOULDER/HANDLE AREA	AUG10/17		
NO.	REV. BY	DESCRIPTION	DATE		
NECK FINISH:		M28-SP400	GRAM WT. 89g±4		
'T'	'E'	'H'	'S'	'Imin'	'W'
1.078±.010	.984±.010	.478±.015	.14±.015	.614±.010	
27.38±.25	24.99±.25	12.14±.38	3.56±.38	15.60±.25	
HELIX < :		X° XX'	T.P.I.: X	CUTT. DIA.: X.XXX[XX.XX]	
CAPACITY TO FILL LEVEL BEFORE DECORATING			1893ml±24		
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING			2081cc±24 (D2)		
OVERFLOW CAPACITY AFTER DECORATING					
DESC. 64oz OBLONG SMOOTH FLOW					
DRAWN BY: XXX		DATE: AUG10/17			
BOTTLE MAT'L: HDPE		SCALE:			
CAD NAME: PD\X-XXXX					
DRAWING NO. SS-1310-OS		REV D			
MOULD NO. 37916					

DRAWING CHECKED  
SPECIFICALLY FOR:  
NECK FINISH .....  
WEIGHT .....  
CAPACITY .....  
MATERIAL .....  
SPECIAL REQUESTS .....  
PRODUCT DESIGN TO BE  
APPROVED BEFORE MOULD  
CAVITIES ARE MACHINED.  
APPROVED BY .....  
DATE .....



This drawing subject to  
standard industry tolerances  
S.P.I.