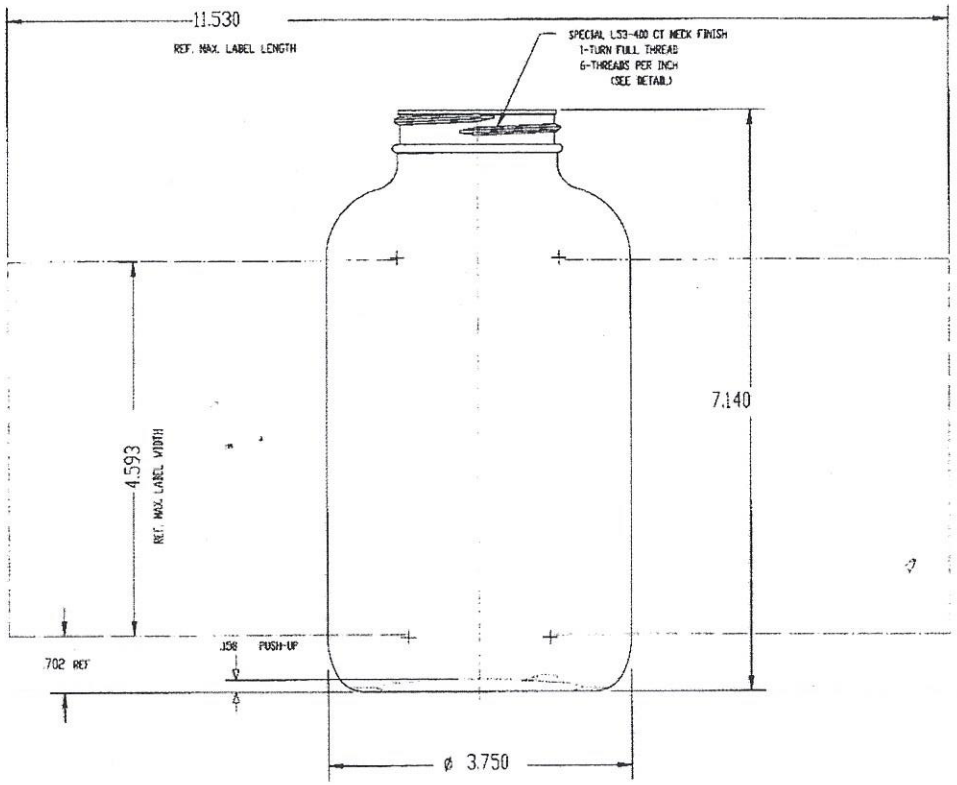
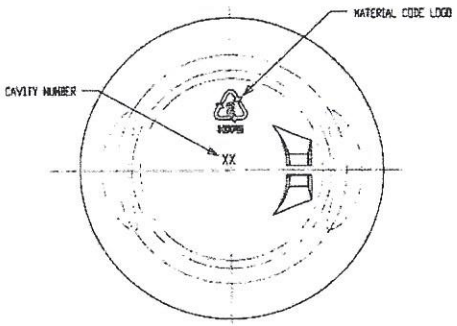
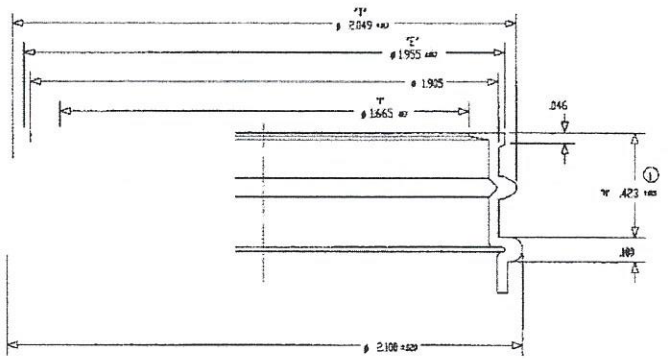




NOTE: "S" = .046 ±.015



SPECIAL L53-400 CT NECK FINISH
DETAIL 3X SCALE

REV.	DATE	DESCRIPTION	BY

Tolerances (except as noted)

decimal	fractional	angular
±.060	±1/16	±1°

weight (gr)	overflow (cc)
75± 4	10025±15

material	scale
HDPE	FULL

min. wall thickness =

.053

(950cc) WIDE MOUTH ROUND BOTTLE
WITH 53mm CT neck finish

drawn by:	date:	rev.	drawing no.

appr'd by:	date:
D.Cockroft	10-11-13