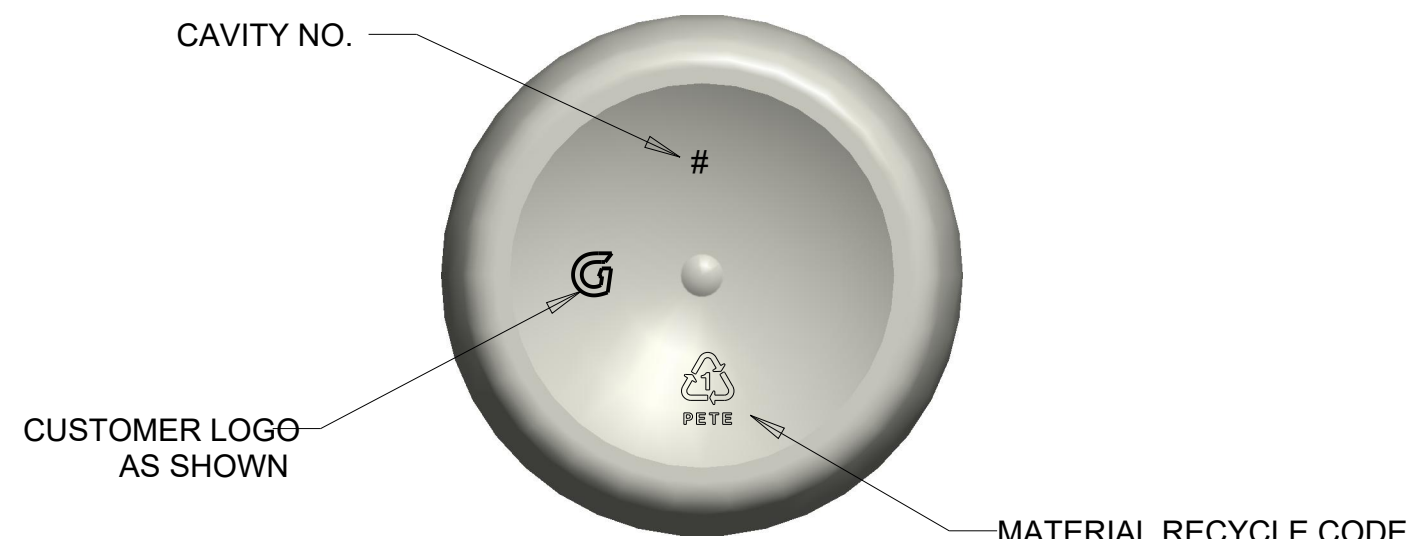
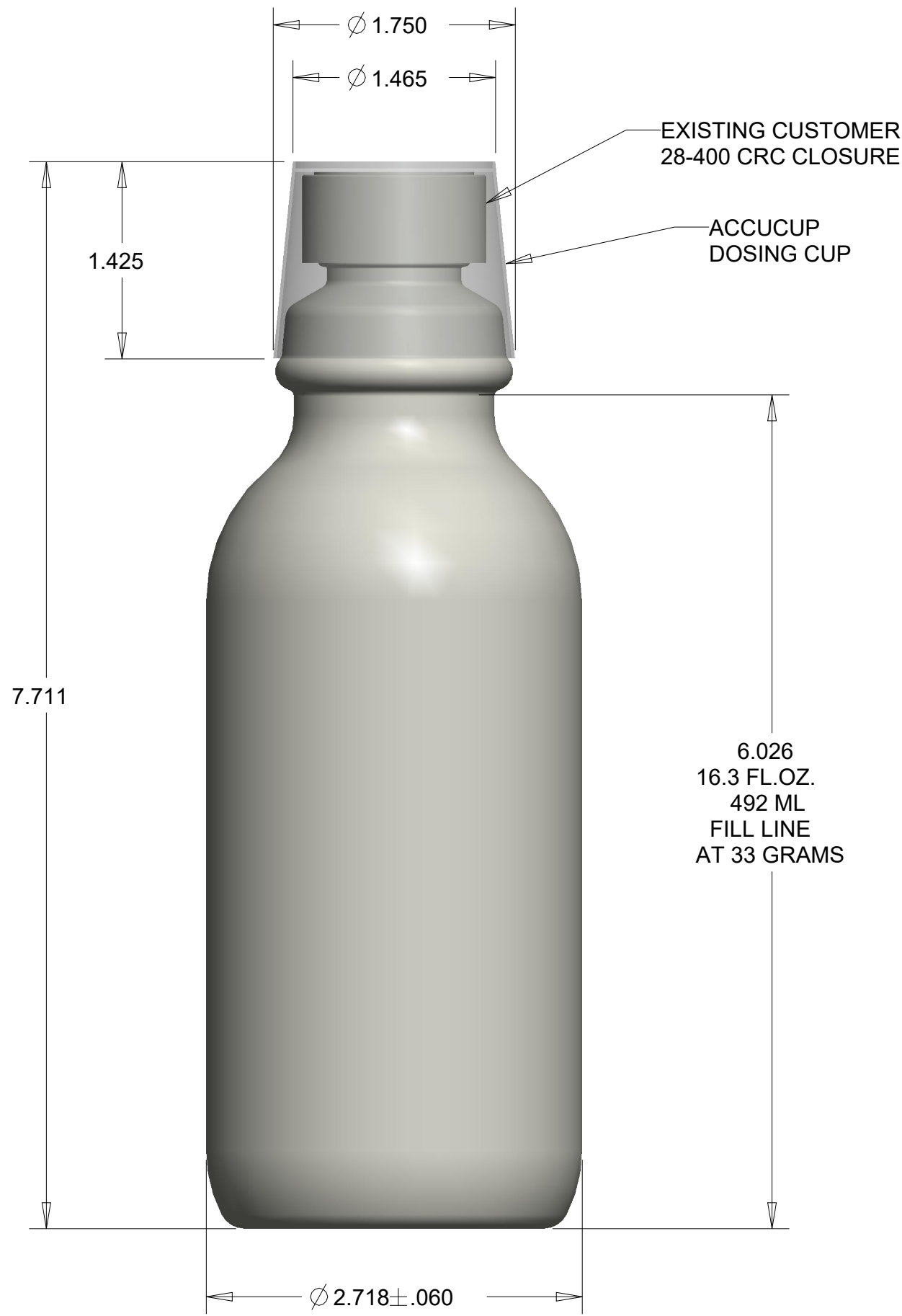
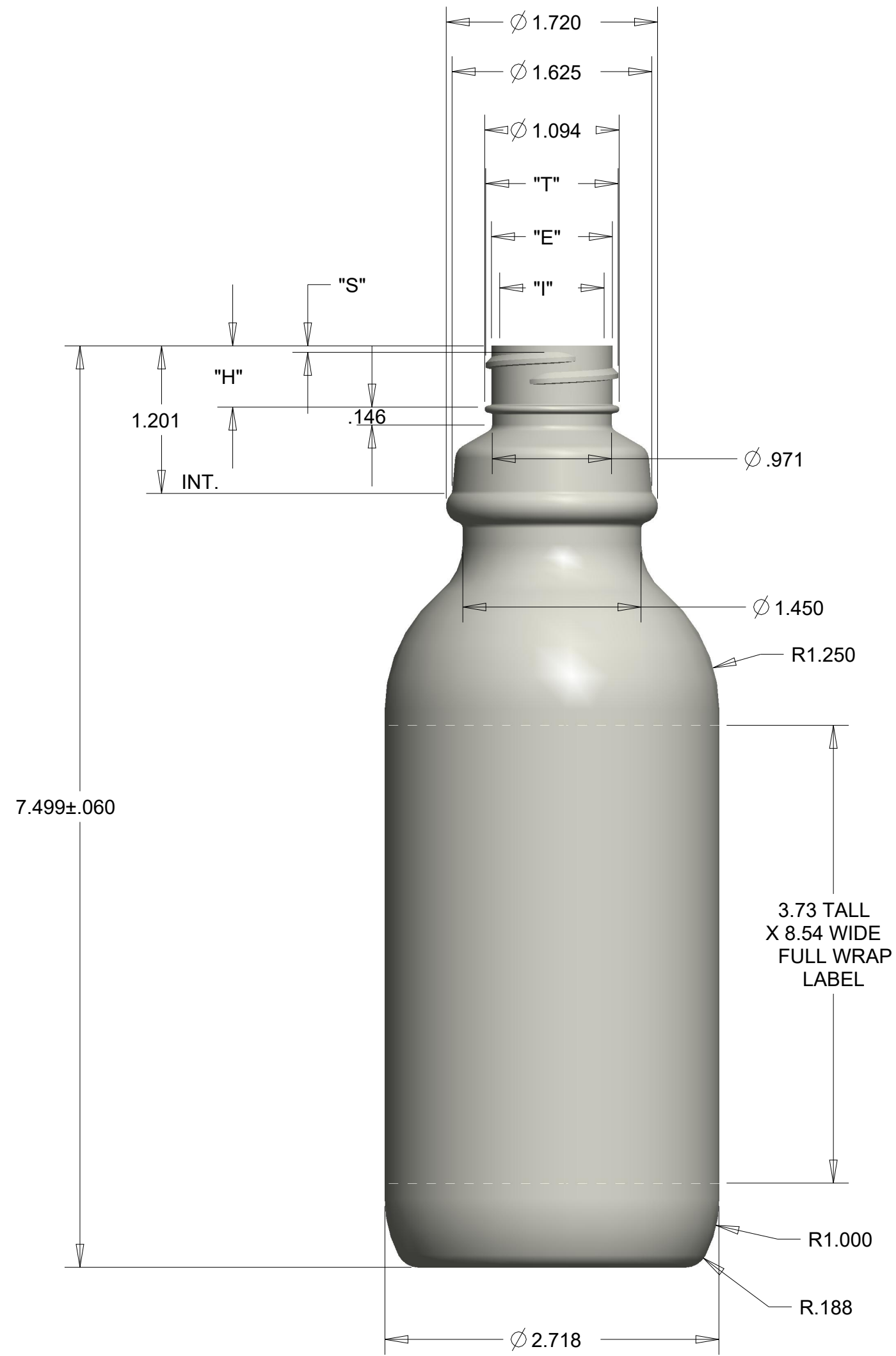


NECK FINISH	BOTTLE WEIGHT (± 1.5 GR)	OVERFLOW CAPACITY (± 11 CC)	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"I" DIA	MATERIAL
28-400	33.0	518.9	1.088 1.068	.994 .974	.512 .482	.061 .031	.614 MIN.	PETE

"M" STYLE THREAD
 6 THREADS PER INCH
 PITCH- .167
 1 FULL TURN OF THREAD

DATE	SYM	REVISION RECORD	AUTH	DR	CK	DATE	SYM	REVISION RECORD	AUTH	DR	CK
3/8/17	J	Ø 1.094 WAS Ø 1.157				11/30/16	A	Ø 1.500 WAS Ø 1.650	KSN		
		"H" WAS .497/.467						R1.250 WAS R1.500			
		MODIFIED TRANSFER BEAD						Ø 2.729 WAS Ø 2.700			
4/26/17	K	ADDED .145 DIM.						3.37 TALL DECO WAS 3.42			
						2/14/17	B	WEIGHT WAS 36.0 GRAMS	KSN		
								OFC WAS 504.7 CC			
								Ø 2.710 WAS Ø 2.729			
								CHANGED NECK FINISH			
						2/15/17	C	7.648 OH WAS 7.722			
								7.436 OH WAS 7.510			
								499.9 CC OFC WAS 500.8 CC			
2/16/17	D	ADDED 33 GRAM WEIGHT, OFC, FILL LINE							KSN		
2/17/17	E	ADDED 1.243 DIMENSION							KSN		
2/17/17	F	INCREASE FILL CAP TO 16.3 FL.OZ.									
								Ø 1.875 BEAD WAS Ø 2.000			
								7.499 OH WAS 7.436			
								LABEL HEIGHT WAS 3.38			
								1.194 DIM. WAS 1.243			
								OFC WAS 499.9CC AT 30 GRAMS			
2/23/17	G	ADDED CUSTOMER LOGO TO BASEKSN									
3/6/17	H	REMOVED 30 GRAM WEIGHT							KSN		
								FILL CAPACITY WAS 482 CC			
								REVISED BEAD CONFIGURATION			
								Ø 2.718 WAS Ø 2.710			
								Ø 1.450 WAS Ø 1.500			
								3.73 LABEL HEIGHT WAS 3.56			
3/7/17	I	REVISED NECK FINISH TO 33 GRAM PREFORM							KSN		
								ADDED Ø 1.625 WAS Ø 1.575			
								OFC WAS 519.3 CC			



TOLERANCES (EXCEPT AS NOTED)				OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES			
DECIMAL	MATERIAL	SCALE	DRAWN BY	KSN			
S.P.I.	PETE	FULL	APPROVED BY				
FRACTIONAL	TITLE	MOLD NO					
S.P.I.	16 OZ. PINCH NECK ROUND						
ANGULAR	DATE	DRAWING NUMBER	REVISION				
S.P.I.	11/28/16	SS-1386-OS	K				