



DRAWING CHECKED		DRAWN BY: CML		DEC: 802 BOSTON ROUND	
SPECIFICALLY FOR:		DATE: SEP 4/16		DRAWING NO: 12-39640-PA	
NECK FINISH:		SCALE 3:2		BOTTLE MATL: HDPE	
WEIGHT:		DATE: .....		MOLD NO: 39723	
CAPACITY:		APPROVED BY: .....		CAD NAME: 12-39640-8	
MATERIAL:		DATE: .....			
SPECIAL REQUESTS:		DATE: .....			
PRODUCT DESIGN TO BE APPROVED BEFORE MOLD CAVITIES ARE MACHINED.		DATE: .....			
APPROVED BY: .....		DATE: .....			
DATE: .....		DATE: .....			
The drawing subject to Federal Patent Infringement Laws		DATE: .....			
123		DATE: .....			

A1	CML	CAVITY NO. MOVED AND CUST. LOGO ADDED	OCT 05/16
NO.	REV. BY	DESCRIPTION	DATE
NECK FINISH: M24.5P410			
T	E	H	S
.932 ± .008	.848 ± .008	.646 ± .015	.946 ± .015
23.67 ± 0.20	21.54 ± 0.20	16.41 ± 0.38	11.17 ± 0.38
HELX <: 2° 34'	T.P.I.: 8	CUTT. DIA.: .375P.531	
CAPACITY TO FILL LEVEL BEFORE DECORATING		236.6ml ± 7	
CAPACITY TO FILL LEVEL AFTER DECORATING			
OVERFLOW CAPACITY BEFORE DECORATING		27.4ml ± 7	
OVERFLOW CAPACITY AFTER DECORATING			