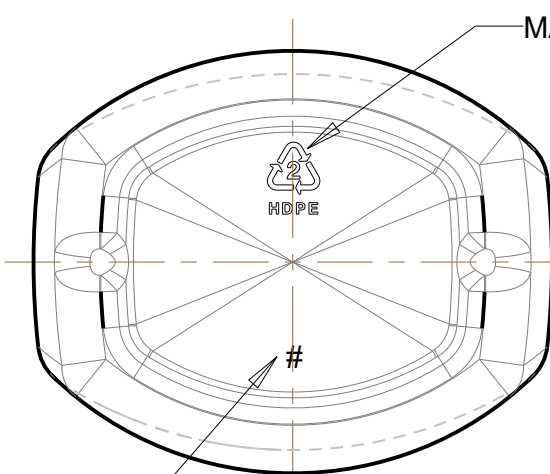
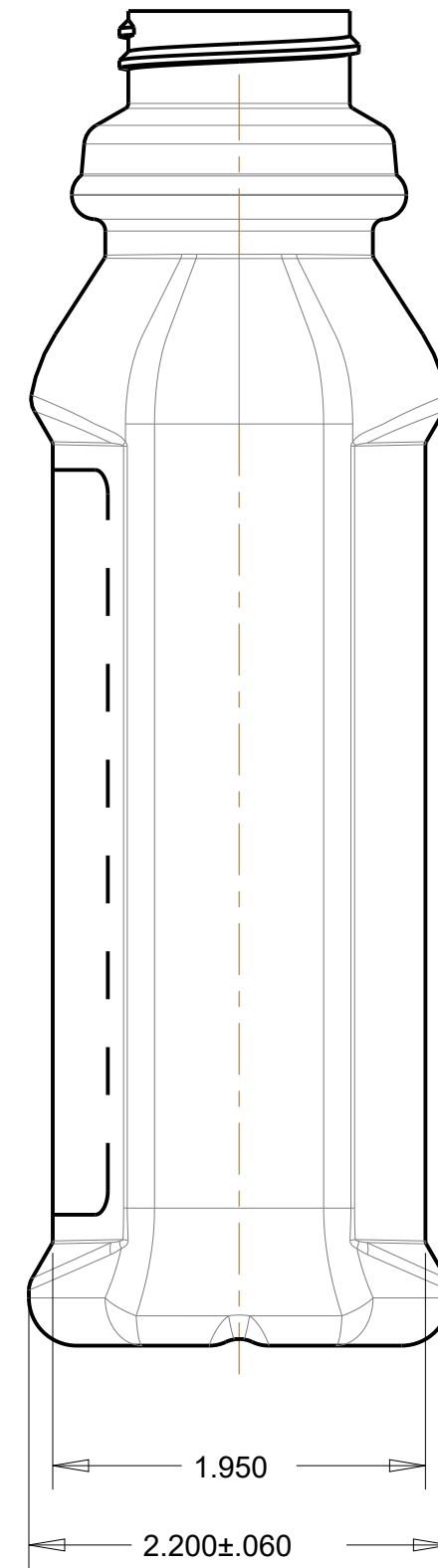
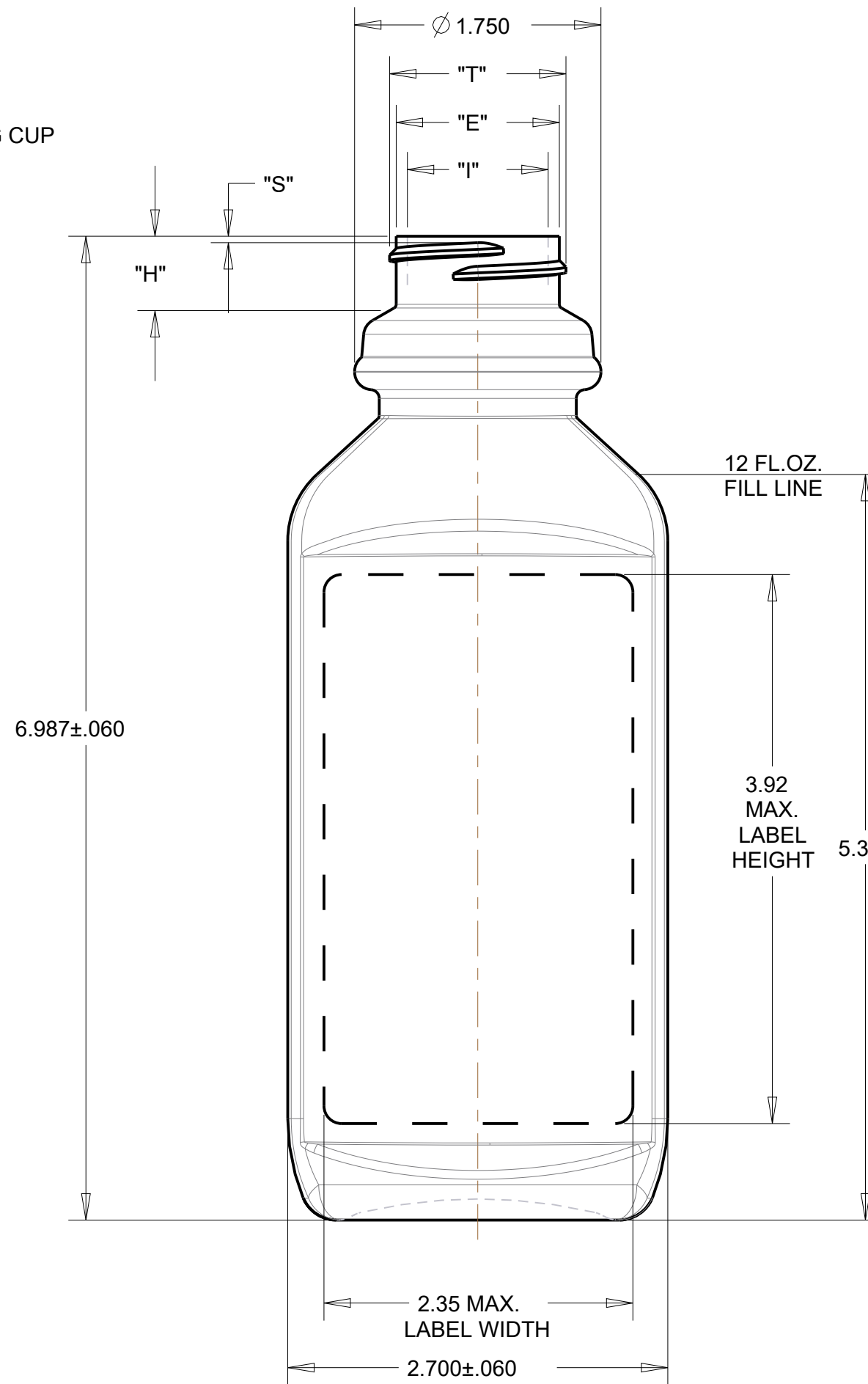
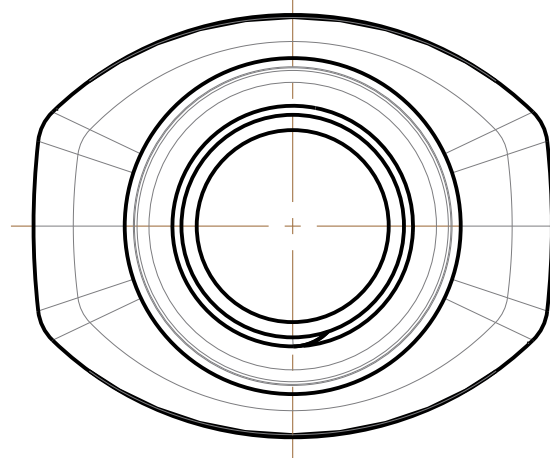
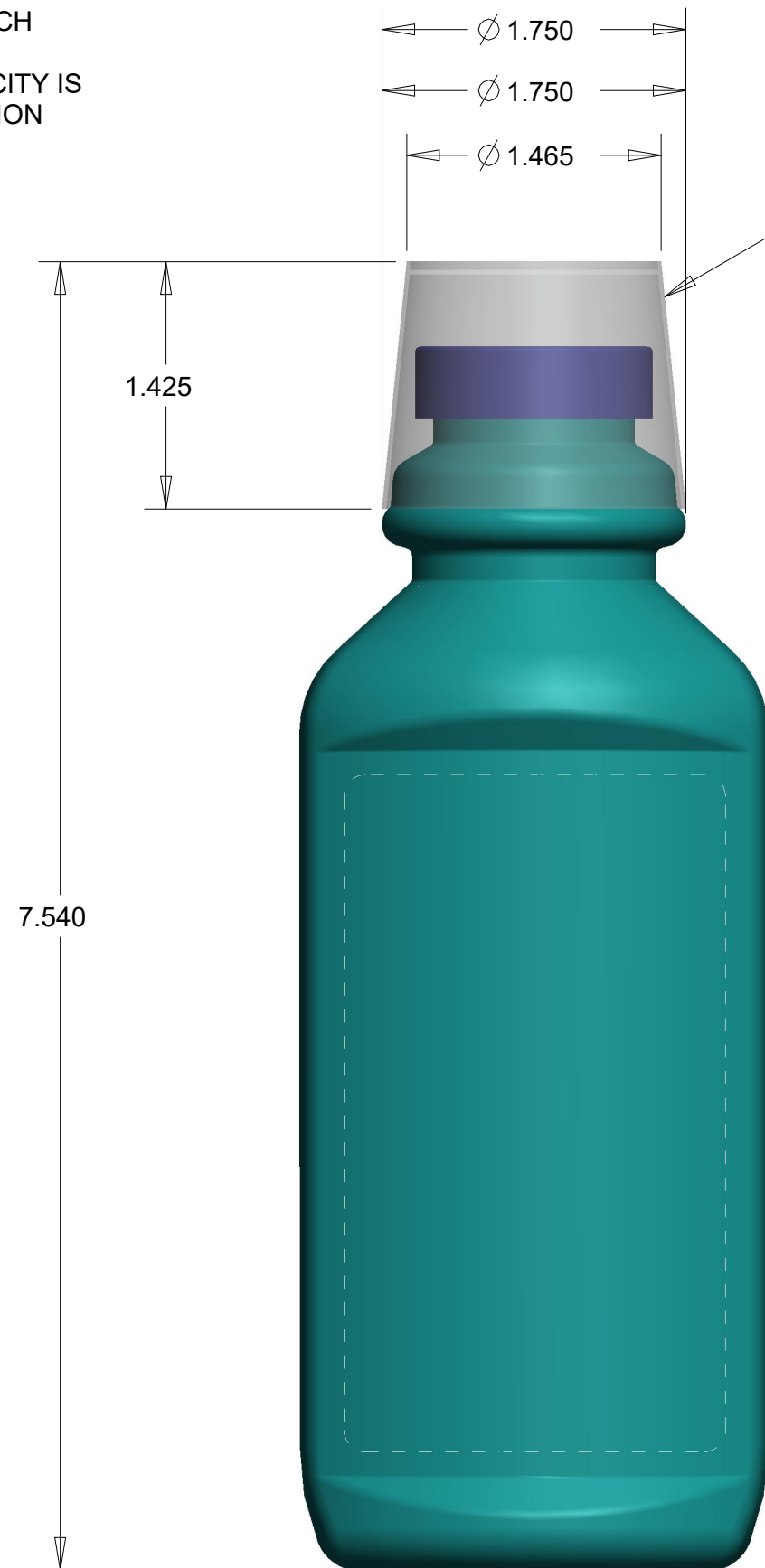


NECK FINISH	BOTTLE WEIGHT (± 2 GR)	OVERFLOW CAPACITY (± 9 CC)	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"I" DIA	MATERIAL
33-400	35.0	395.2	1.265 1.241	1.171 1.147	.543 .513	.061 .031	.791 MIN.	HDPE

DATE	SYM	REVISION RECORD	AUTH	DR	CK
3/1/17	A	REVISED BEAD AND OVERCAP INCREASED OFC FROM 386.6 CC WEIGHT WAS 34 GRMS			KSN
3/26/17	B	OFC WAS 401.1 CC WEIGHT WAS 36 GR OH WAS 7.062 REVISED BEAD & NECK PROFILE			KSN
4/7/17	C	ADDED 1/8" TO "H" DIM AND OH			KSN
4/25/17	D	FIXED TYPO IN "H" IN TABLE			KSN

NOTES:

- "M" STYLE THREAD
PITCH - .167"
1 FULL TURN OF THREAD
6 THREADS PER INCH
- OVERFLOW CAPACITY IS
BEFORE DECORATION



MATERIAL RECYCLE CODE

CAVITY NO.

TOLERANCES (EXCEPT AS NOTED)		OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES			
DECIMAL	MATERIAL	SCALE	DRAWN BY		
S.P.I.	HDPE	FULL	KSN		
FRACTIONAL	TITLE	APPROVED BY		MOLD NO	
S.P.I.	12 OZ. ANTACID OBLONG 33-400 W/OVERCAP				
ANGULAR	DATE	DRAWING NUMBER	REVISION		
S.P.I.	2/21/17	SS-1398-OS	D		