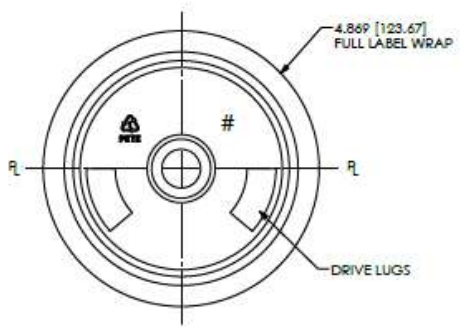
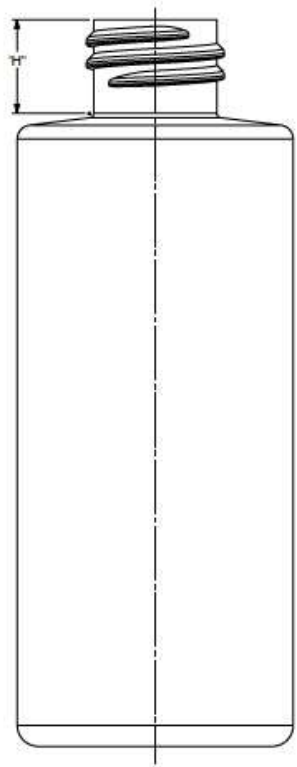


ALTERNATE NECK FINISH  
M20-SP410 2 FULL THREAD TURNS (B1)



NOTE: (A4)  
MIN. WALL .010 [0.25]

B1	293	ALTERNATE NECK FINISH ADDED	SEP.15/11		
A4	1130	NOTE ADDED	FEB. 1/11		
A3	1130	HT WAS 3.435 [87.25]	FEB. 1/11		
A2	1130	HT. WAS 4.115 [104.52] REF.	FEB. 1/11		
A1	1130	SHOULDER ANGLE WAS 18°	FEB. 1/11		
No.	Rev.No.	Description	Date		
Neck Finish:		M20-SP410	Gram Wt.: 13 ±0.5		
'T'	'E'	'H'	'S'	'L'	'W'
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015		
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38		
HELIX ANGLE: 3° 7'		T.P.L.: 8	CUTT. DIA.: .375 [9.53]		

Capacity to fill level before decorating	89ml ±4
Capacity to fill level after decorating	_____
Weight:	_____
Overflow Capacity before decorating	101ml ±4
Overflow capacity after decorating	_____
Material:	_____
Special Requests:	_____
Product design to be approved before mould cavities are machined.	_____
Approved BY:	_____
Date:	_____
Drawn By:	1130
Scale:	2-1
Date:	JAN.20/11
Bottle Mat'l:	PETE
Cad Name:	_____
Desc.	3oz. CYLINDER
Drawing No.	7-34779-PC
Mould No.	34779-33s

TEMPORARY DRAWING-NOT RELEASED FOR PRODUCTION  
This is a suggested design for customer approval.  
Final sizes and volume are subject to moulding specifications and production qualifications.