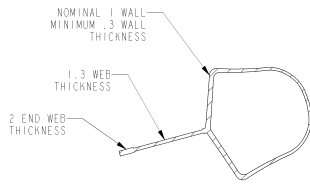
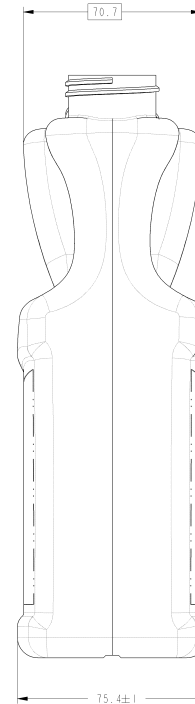
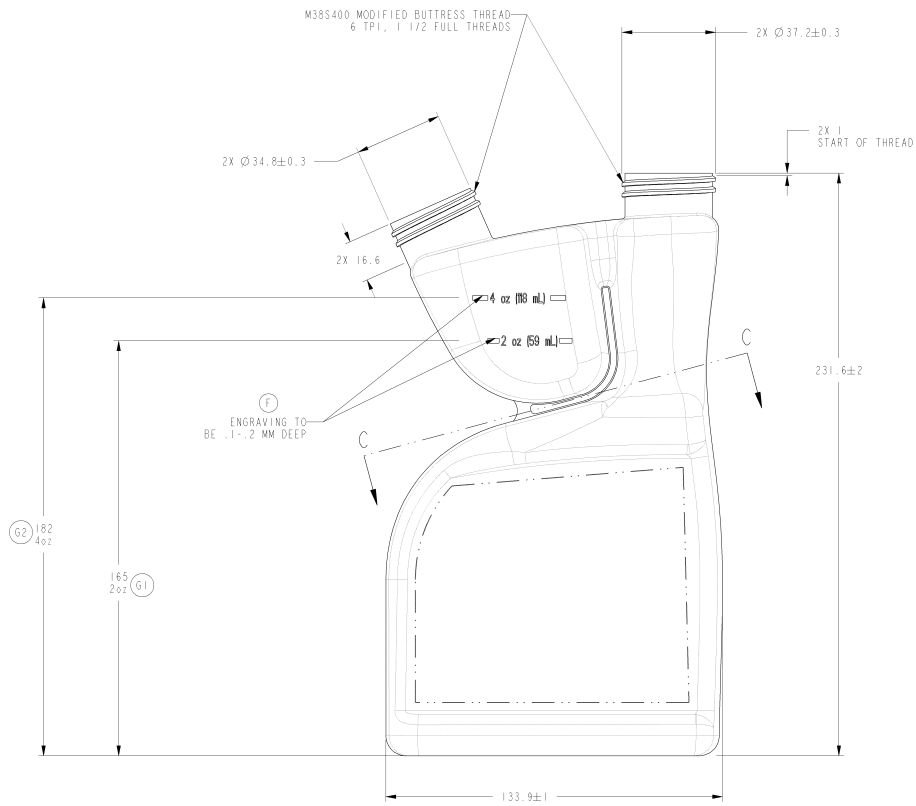


28938



SECTION C-C



- NOTES: UNLESS OTHERWISE SPECIFIED
1. THE CAD MODEL DATA REPRESENTS THE "DESIGN INTENT" AND IS [BASIC]
 2. FEATURES ARE TO BE DETERMINED FROM CAD FILE 28938.PRT
 3. ALL MATH DATA SURFACE TOLERANCES NOT SHOWN TO BE: $\pm .1$ DATUMS
 4. ALL NON FUNCTIONAL FEATURES OF SIZE & PATTERNS OF FEATURES OF SIZE TO BE: $\pm .1$ DATUMS
 5. ALL SURFACE DRAFT ANGLES PER MATH DATA
 6. ALL RIB THICKNESS TOLERANCES NOT SHOWN: ± 0.3
 7. ALL INSIDE, OUTSIDE, AND CORNER RADI I SHOWN SHARP: 0.5-1.0
 8. ALL DIMENSIONS APPLY IN THE "FREE STATE"

- TOOLING/PROCESSING NOTES:
1. CAVITY SURFACES TO BE: SPI #A3
 2. THETFORD PART # 28938 & CAVITY # TO BE INSCRIBED AS SHOWN, CHARACTERS SIZE 2.50, RAISED .25.
 3. TOOL TO BE MADE TO THETFORD'S MANUFACTURING TOOLING STANDARD
 4. PART MUST BE CLEAN, FREE OF FLASH, MISMATCH, AND CONFORM TO THETFORD'S QUALITY CONTROL STANDARDS
 5. MATERIAL: POLYETHYLENE
 6. APPROVED SOURCE(S): EXXON MOBILE ABS0-003 OR ENGINEERING APPROVED EQUIVALENT
 7. PART VOLUME: 5.807 in³
PART VOLUME: 95.172 cc
PART WEIGHT: 90.223 GRAMS CALCULATED

◊ CC - CRITICAL CHARACTERISTIC

REV	DATE	DESCRIPTION	BY	CHKD	DATE
0	11-30-03	SEE 2 CHANGES	WAS	MBB	21OCT04
DRAWING DATE: 11-OCT-03 SCALE: 1:1.000 DRAWN BY: C E HALL CHECKED BY: MBB					
MATERIAL: POLYETHYLENE (HDPE, NATURAL)					
THIRD ANGLE PROJECTION PART NAME: BOTTLE-DOSAGE, 36 OZ					
DIMENSIONS IN MILLIMETERS DATA TRANSFER: - PART NUMBER: 28938					

DO NOT SCALE

SHEET 1 OF 1

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