



(D1)	CDL	MAX. DECO. AREA ADDED	DEC. 6/06
(C1)	CML	TEPORARY DRAWING NOTE REMOVED	APR.23/04
(B1)	CML	I.D. SPEC. ADDED	JAN. 07/04
(A2)	VD	DRIVE LUG ADDED AS PER SAMPLE	DEC 05,03
(A1)	VD	ENGRAVING LOCATION REVISED AS PER SAMPLE	DEC 05,03

NO.	REVBY	DESCRIPTION	DATE		
NECK FINISH:		M1B-SP415	GRAM WT. 5.4 ±1.5		
'T'	'E'	'H'	'S'	'L'	'W'
6.96 ±.008	.612 ±.008	.617 ±.015	0.57 ±.015	_____	_____
17.68 ±0.15	15.54 ±0.15	15.67 ±0.38	0.94 ±0.38	_____	_____
HELIX <: 3' 30'		T.P.J.: 8	CUTT. DIA.: .375[9.53]		

DRAWING CHECKED SPECIFICALLY FOR:	CAPACITY TO FILL LEVEL BEFORE DECORATING 29.57ml ±2.0	
NECK FINISH	CAPACITY TO FILL LEVEL AFTER DECORATING _____	
WEIGHT	OVERFLOW CAPACITY BEFORE DECORATING 35.8ml ±2.5	
CAPACITY	OVERFLOW CAPACITY AFTER DECORATING _____	
MATERIAL		
SPECIAL REQUESTS		
PRODUCT DESIGN TO BE APPROVED BEFORE MOULD CAVITIES ARE MACHINED.		
APPROVED BY	DRAWN BY: DS	DESC. 1oz ROUND
DATE	SCALE: 1-1 DATE: NOV.25/03	DRAWING NO. 7-5899-PC
This drawing subject to standard industry tolerances S.P.I.	BOTTLE MAT'L: OPET	MOULD NO. 7-28225-3S
	CAD NAME: P0\5xxx\7-5899	