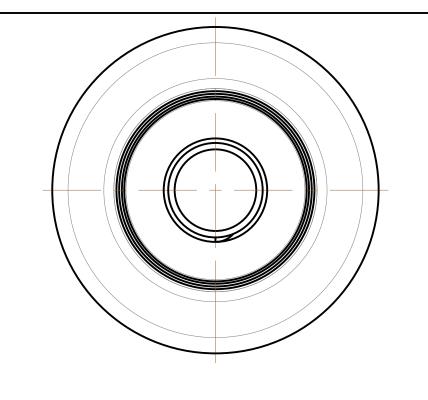
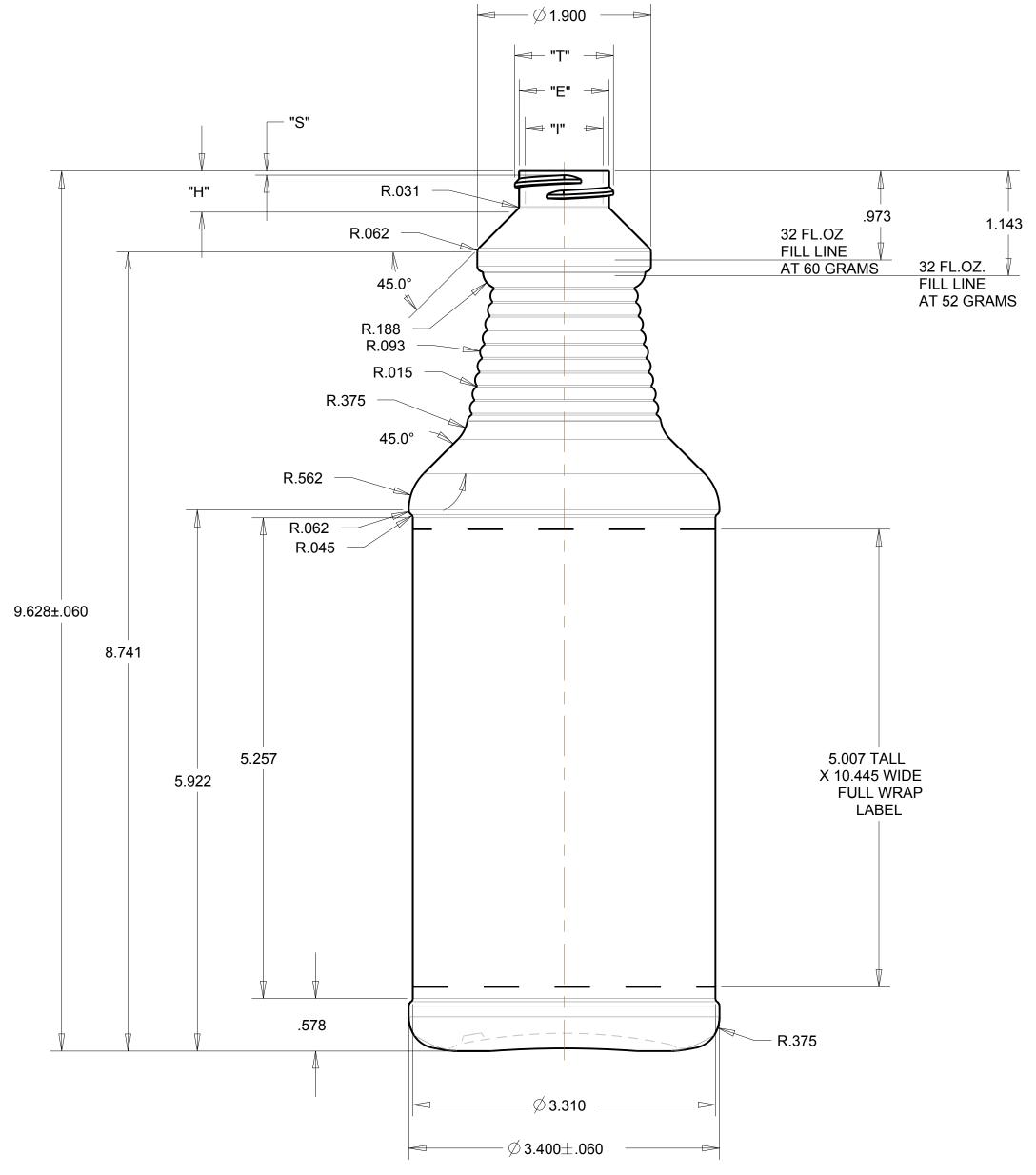
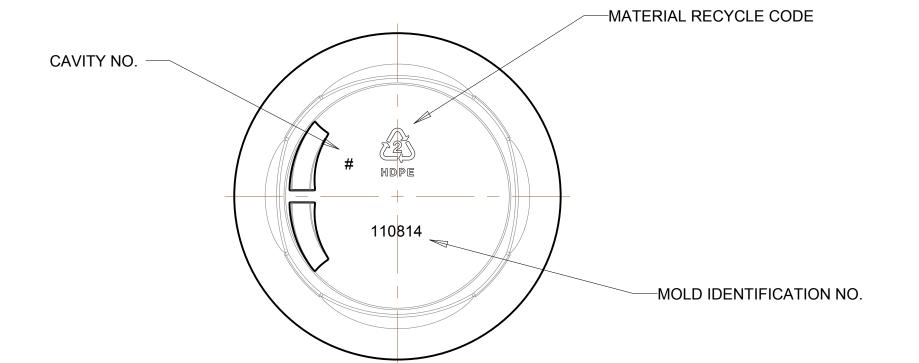
NECK FINISH	BOTTLE WEIGHT (± 3 GR)	OVERFLOW CAPACITY (± 15 CC)	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"I" DIA	MATERIAL
28-400	52.0	971.4	1.088 1.068	.994 .974	.465 .435	.061 .031	.987 MIN	HDPE
	60.0	963.0						

NOTES:

- "M" STYLE THREAD
 PITCH .167"
 ONE FULL TURN OF THREAD
 6 THREADS PER INCH
- 2. OVERFLOW CAPACITY IS BEFORE DECORATION.









DATE SYM REVISION RECORD

11/13/14 A OVERFLOW CAP WAS 978 CC

3.310 DIA. WAS 3.325 DIA.

ADJUSTED FILL LINES

ADDED MOLD ID NO.

12/17/14 B REVISED TYPO FOR MATERIAL

AUTH DR CK

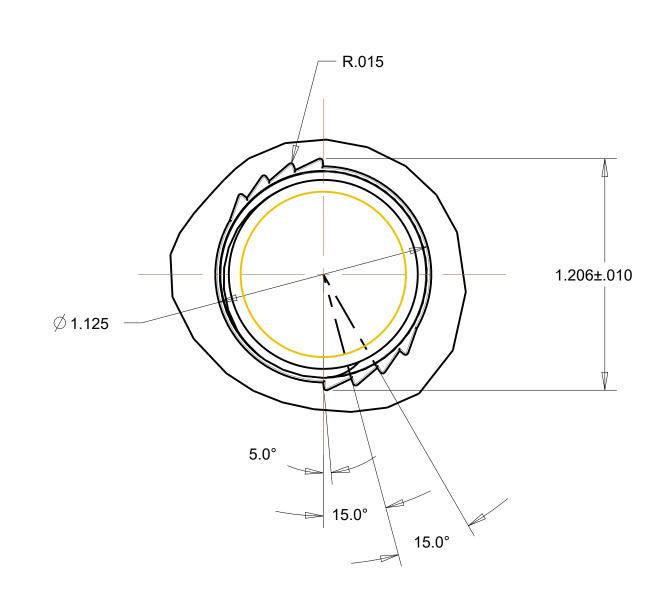
TOLERANCES (EXCEPT AS NOTED)		OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES							
DECIMAL	MATERIAL)DE	SCALE FULL	DRAWN BY	KSN	I			
	"	HDPE		APPROVED BY					
FRACTIONAL	TITLE 3	32 OZ CARAF	E - 28-400			MOLD NO			
ANGULAR	11/3/14	SC 1200 OC				REVISION B			

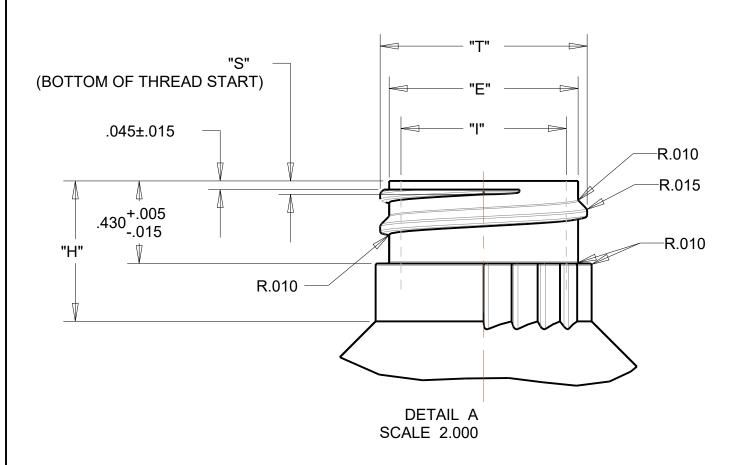
PART FILE: 32OZ_CARAFE_28-400-B.PRT DRAWING FILE: 32OZ_CARAFE_28-400-B.DRW

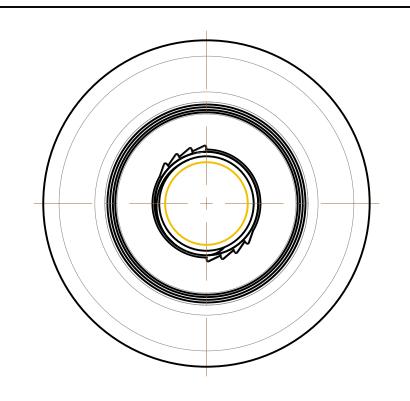
NECK FINISH	BOTTLE WEIGHT (± 3 GR)	OVERFLOW CAPACITY (± 15 CC)	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"I" DIA	MATERIAL
28MM RATCHET	52.0	975.7	1.087 1.067	.991 .976	.747 .717	.085 .055	.861 REF.	HDPE
	60.0	967.3						

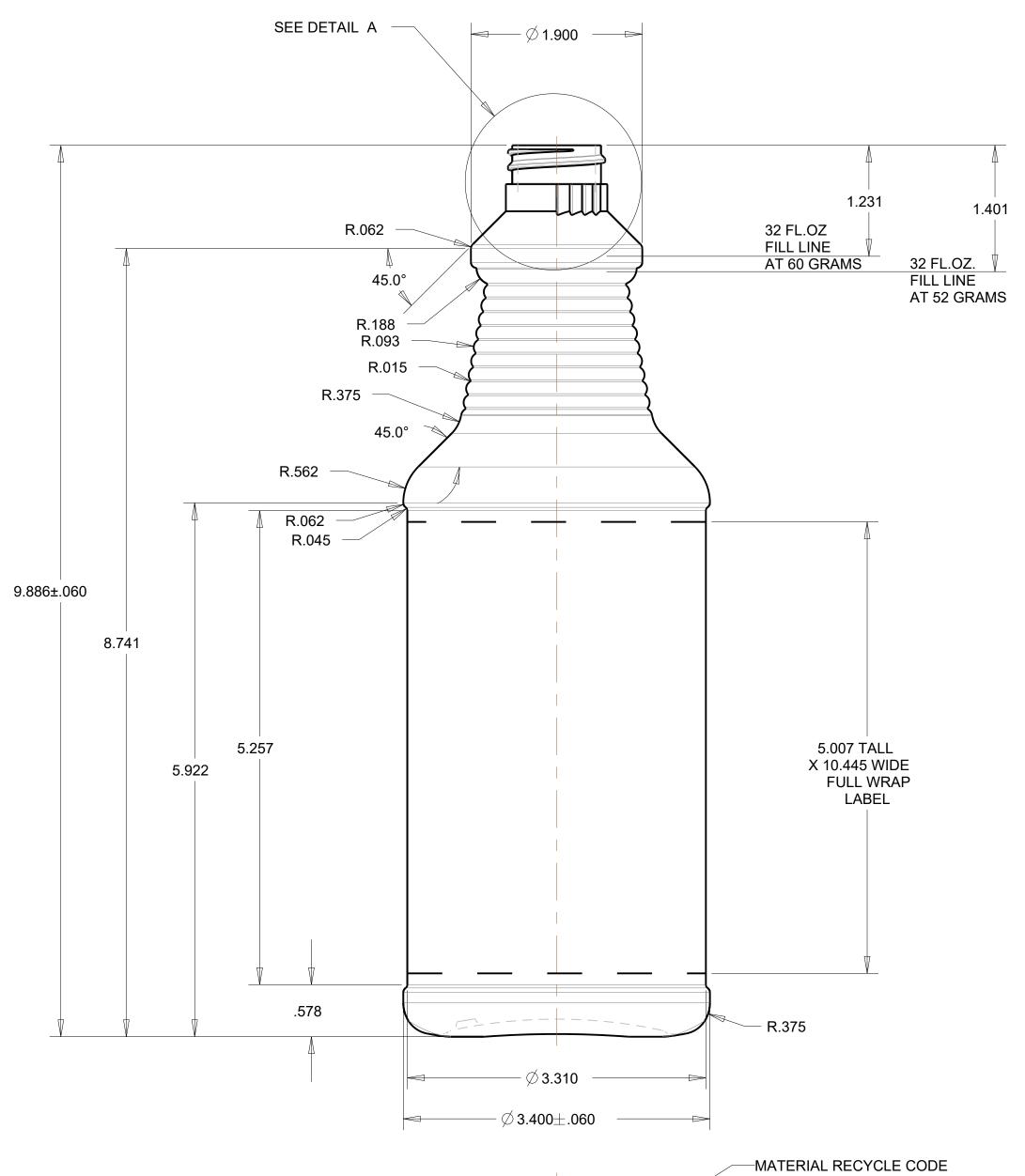
NOTES:

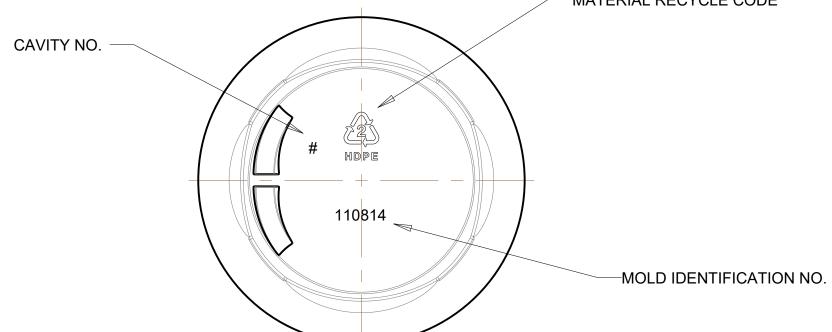
- 1. "M" STYLE THREAD PITCH .167" 1.5 FULL TURNS OF THREAD 6 THREADS PER INCH
- 2. OVERFLOW CAPACITY IS BEFORE DECORATION.
- NECK FINISH IS PER CALMAR DWG. NO. 3PB0071 FOR 28MM TRIGGERS











DATE	SYM	REVISION RECORD	AUTH	DR	С
11/13/14	Α	OVERFLOW CAP WAS 981.0 CC		KN	
		3.310 DIA. WAS 3.325 DIA.			
		ADJUSTED FILL LINES			
		ADDED MOLD ID NO.			
12/17/14	В	REVISED MATERIAL TYPO		KN	
2/8/16	С	REVISED NECK TO MATCH CALMAR DRW	G	KN	
	11/13/14	11/13/14 A	11/13/14 A OVERFLOW CAP WAS 981.0 CC 3.310 DIA. WAS 3.325 DIA. ADJUSTED FILL LINES ADDED MOLD ID NO. 12/17/14 B REVISED MATERIAL TYPO	11/13/14 A OVERFLOW CAP WAS 981.0 CC 3.310 DIA. WAS 3.325 DIA. ADJUSTED FILL LINES ADDED MOLD ID NO. 12/17/14 B REVISED MATERIAL TYPO	11/13/14 A OVERFLOW CAP WAS 981.0 CC KN 3.310 DIA. WAS 3.325 DIA. ADJUSTED FILL LINES ADDED MOLD ID NO. KN 12/17/14 B REVISED MATERIAL TYPO KN

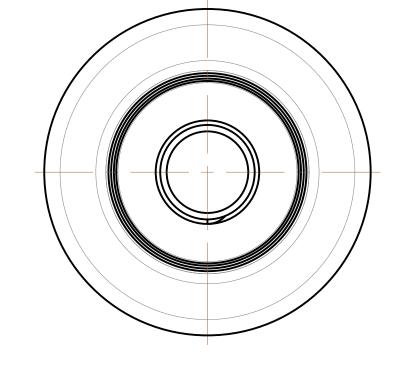


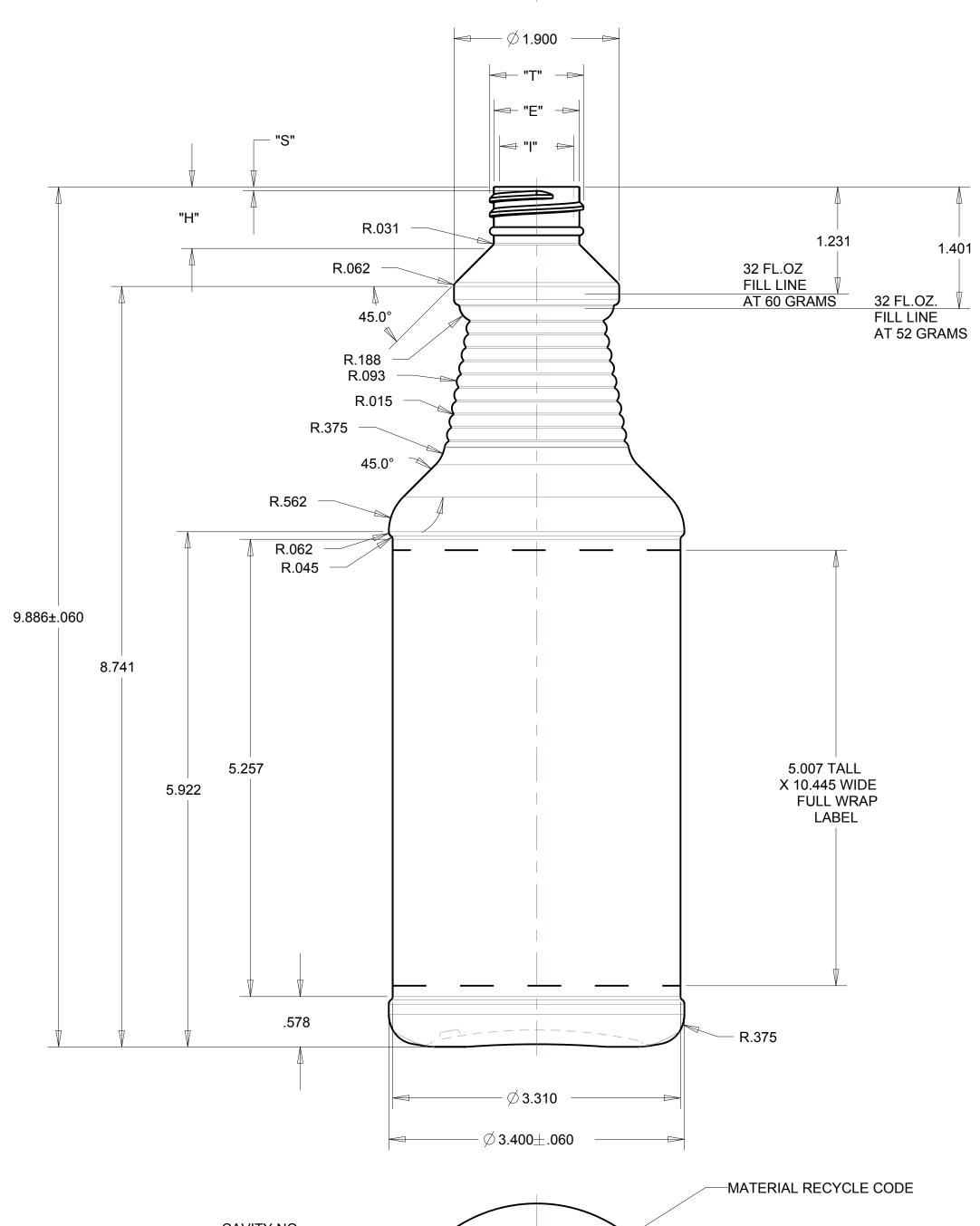
TOLERANCES (EXCEPT AS NOTED)		OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES						
DECIMAL	MATERIAL L	DPF	SCALE	DRAWN BY KSN	1			
		DFE	FULL	APPROVED BY				
FRACTIONAL	TITLE 32 (32 OZ CARAFE - 28MM RATCHET						
ANGULAR	11/3/14	DRAWING NUMBER	REVISION C					

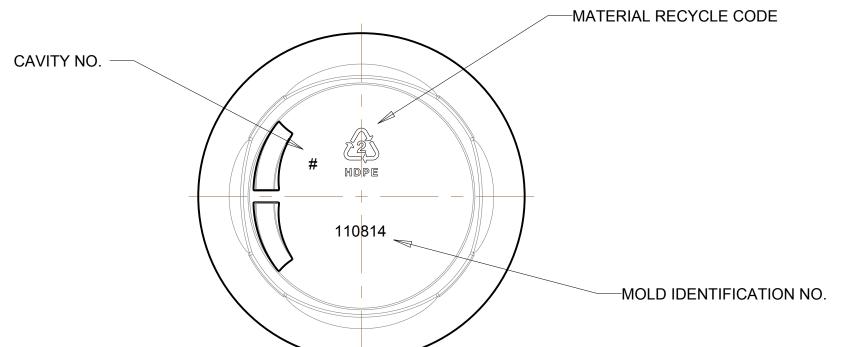
NECK FINISH	BOTTLE WEIGHT (± 3 GR)	OVERFLOW CAPACITY (± 15 CC)	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"I" DIA	MATERIAL
28-410	52.0	975.0	1.088 1.068	.994 .974	.723 .693	.061 .031	.987 MIN	HDPE
	60.0	966.6						

NOTES:

- "M" STYLE THREAD
 PITCH .167"
 1.5 FULL TURNS OF THREAD
 6 THREADS PER INCH
- 2. OVERFLOW CAPACITY IS BEFORE DECORATION.







DATE	SYM	REVISION RECORD	AUTH	DR	CK
11/13/14	Α	OFC WAS 479.8CC		KN	
		3.310 DIA. WAS 3.325 DIA.			
		ADJUSTED FILL LINES			
		ADDED MOLD ID NO.			
12/17/14	В	REVISED MATERIAL TYPO		KN	



TOLERANCES (EXCEPT AS NOTED)		OCEAN STATE PACKAGING EXTRUSION AND INJECTION BLOW MOLDED BOTTLES						
DECIMAL	MATERIAL)PE	SCALE	DRAWN BY	KSN			
	"	JPE	FULL	APPROVED BY				
FRACTIONAL	TITLE 3	32 OZ CARAF	E - 28-410		MOLD NO			
ANGULAR	11/3/14	DRAWING NUMBER	SS-1310-	os	REVISION B			

PART FILE: 320Z_CARAFE_28-410-B.PRT DRAWING FILE: 320Z_CARAFE_28-410-B.DRW